



심사결과 통지서

신청인	사업장명	극동호이스트(주)	사업장관리번호	134-81-013350
	사업자등록번호	134-81-01335	대표자 성명	최성찬
	소재지	(154 - 23) 경기도 안산시 단원구 해봉로 119, 607B, 4L(성곡동630-2)		

안전인증대상 기계·기구명

호이스트[동일형식인정 - “별첨”]

형 식 (규 격)	KDV5-M	용 량 (등 급)	5 Ton
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산업안전보건법 제 84조 및 같은 법 시행규칙 제110조에 따라 실시한

- ☐ 예비심사
- ☒ 서면심사
 - ☐ 기술능력 및 생산체제 심사
 - ☐ 개별 제품심사
 - ☐ 개별 제품심사(제작중)
 - ☐ 형식별 제품심사

결과가 ☒ 적 합
☐ 부적합

합을 통지합니다.

2021년 02월 04일

인증심사원

이남진 진주호 여정현

(서명 또는 인)

한국산업안전보건공단 이사장





제2021 - 2153909 호

안 전 인 증 서

(사업장명) 극동호이스트(주)

(소 재 지) (15423)경기도 안산시 단원구 해봉로 119(성곡동630-2)

위 사업장에서 제조하는 아래의 품목이 산업안전보건법 제84조 및 시행규칙 제110조제1항에 따른 안전인증 심사 결과 안전·보건기준에 적합하므로 안전인증표시의 사용을 인증합니다.

품 목

호이스트 (국내품)

형식,모델(용량,등급)/인증번호

KDV5-M (5Ton) / 21-AH2AC-00001

인 증 기 준

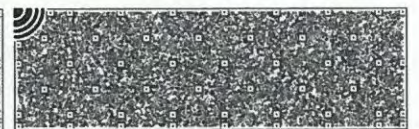
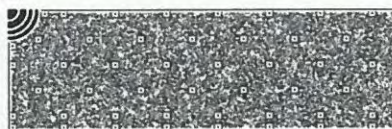
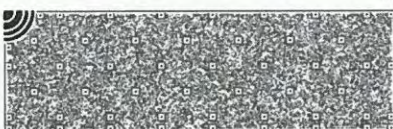
고용노동부 고시 제2020 - 41호 (위험기계·기구 안전인증 고시)

인 증 조 건

(15423)경기도 안산시 단원구 해봉로 119(성곡동630-2)에서 생산된 동일 형식 제품에 한함

2021년 02월 22일

한국산업안전보건공단 이사장



서 면 심 사 서 류

형식 번호 : KDV5-M

극 동 호 이 스톱 (주)



工場 : 경기도 안산시 단원구 해봉로 119 (성곡동)

電話 : 031) 491 - 5311

FAX : 031) 492 - 0473

안전보건공단

동 일 형 식 일 램 표

사업장명		개정일자 및 번호		인증번호		비 고
형식 및 모델		동일 형식 인정범위 및 내역				
형식	모델	권상속도(m/min)	회행속도(m/min)	양정(m)	회행방식	
KDV5-M	KDV5-L6-M	고속 (5.5kw x 6P) 1단 : 5.6m/min 2단 : 0.56~5.6m/min	고속 (0.75kw x 4P) 1단 : 24m/min 2단 : 2~24m/min	6	모터구동식	
	KDV5-L9-M			9		
	KDV5-L12-M			12		
	KDV5-L18-M	저속 (4.2kw x 8P) 1단 : 4.2m/min 2단 : 0.42~4.2m/min	저속 (0.5kw x 8P) 1단 : 16m/min 2단 : 2~16m/min	18		
	KDV5-L24-M			24		
	KDV5-L30-M			30		



제 2012-BJ-0009 호



안 전 인 증 서

정호엔지니어링

경기도 광명시 노동사동 440-5

위 사업장에서 제조하는 아래의 품목이 산업안전보건법 제34조 및 같은 법 시행규칙 제58조의4제4항에 따른 안전인증 심사 결과 안전·보건기준에 적합하므로 안전인증표시의 사용을 인증합니다.

품 목

양중기용 과부하방지장치

형식·모델/용량·등급/인증번호

형식·모델	용량·등급	인증번호
JDL-100	J-2	12-AV2BJ-0009

인 증 기 준

방호장치 의무안전인증 고시(고용노동부고시 제2010-36호)

인 증 조 건

아래 주소에서 생산되는 제품에 한함.

정호엔지니어링, 경기도 광명시 노동사동 440-5

2012년 06월 11일

한국산업안전보건공단 이사장



형식번호		KDV5-M		모 델 명		KDV5-L12-M															
NO		DESCRIPTION		MATERIAL		QTY		SIZE		REMARK											
1		LOAD LIMITER				1															
2		EMERGENCY S/W				1															
3		SAFETY LATCH		SPC		1															
4		UPPER LIMIT S/W		SS275		1															
5		I-BEAM		SS275		1				TABLE 참조											

극동호이스트
제한하중
5000K

PUSH BUTTON S/W

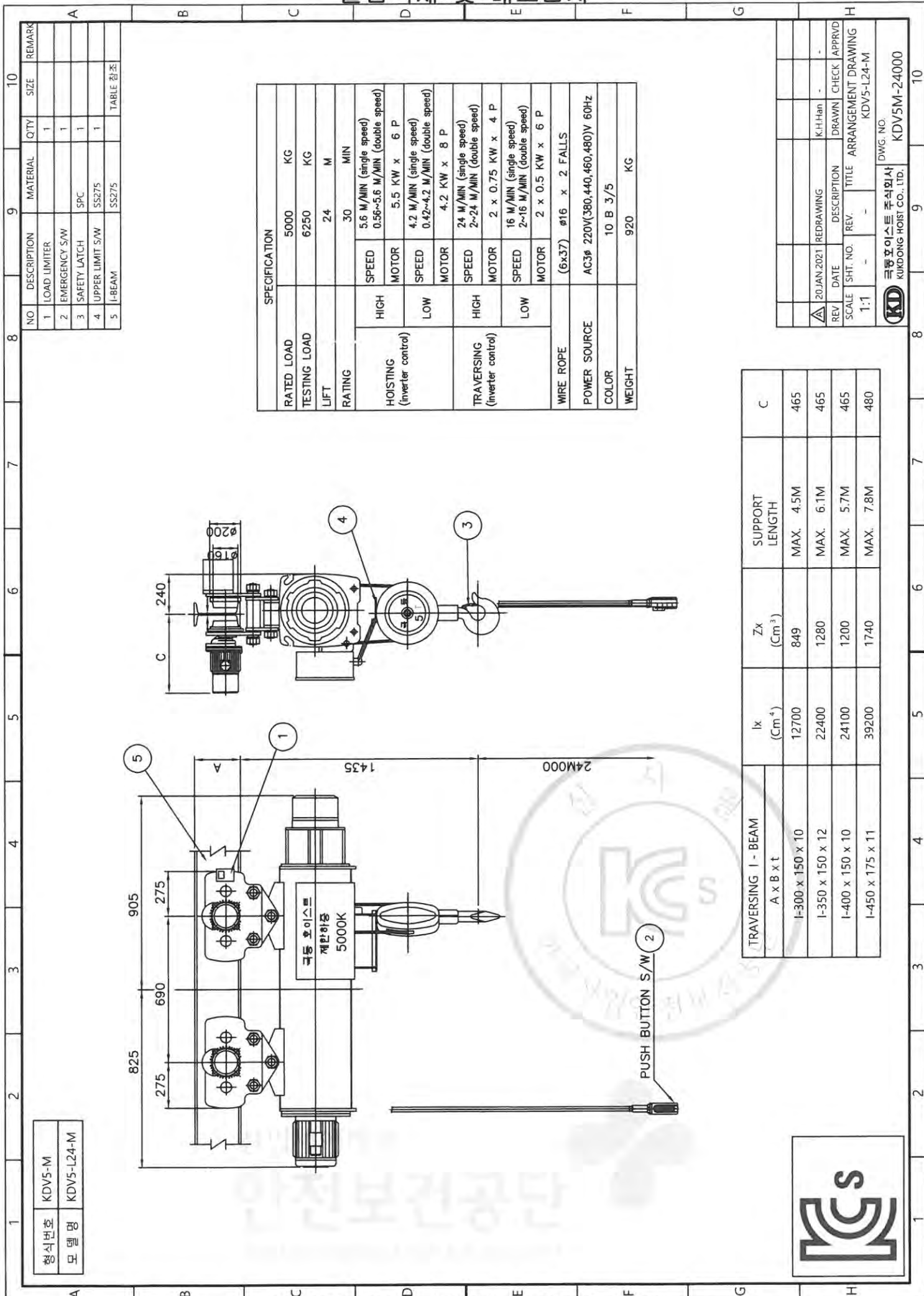
SPECIFICATION			
RATED LOAD	5000	KG	
TESTING LOAD	6250	KG	
LIFT	12	M	
RATING	30	MIN	
HOISTING (inverter control)	HIGH	SPEED	5.6 M/MIN (single speed) 0.56~5.6 M/MIN (double speed)
	MOTOR		5.5 KW x 6 P
LOW	SPEED		4.2 M/MIN (single speed) 0.42~4.2 M/MIN (double speed)
	MOTOR		4.2 KW x 8 P
TRAVERSING (inverter control)	HIGH	SPEED	24 M/MIN (single speed) 2~24 M/MIN (double speed)
	MOTOR		0.75 KW x 4 P
LOW	SPEED		16 M/MIN (single speed) 2~16 M/MIN (double speed)
	MOTOR		0.5 KW x 6 P
WIRE ROPE	(6x37) Ø16 x 2 FALLS		
POWER SOURCE	AC3Ø 220V(380,440,460,480)V 60Hz		
COLOR	10 B 3/5		
WEIGHT	645 KG		

TRAVERSING I - BEAM		Ix		Zx		SUPPORT LENGTH		C	
A x B x t		(Cm ⁴)		(Cm ³)		MAX.			
I-300 x 150 x 10		12700		849		4.5M		465	
I-350 x 150 x 12		22400		1280		6.1M		465	
I-400 x 150 x 10		24100		1200		5.7M		465	
I-450 x 175 x 11		39200		1740		7.8M		480	

REV		DATE		DESCRIPTION		DRAWN		CHECK		APPRVD	
SCALE		SHT. NO.		REV.		TITLE		ARRANGEMENT		DRAWING	
1:1		-		-		K.H.Han		-		-	
20JAN.2021		REDRAWING		K.H.Han		-		-		-	

극동호이스트 주식회사
KUDONG HOIST CO., LTD.

DWG. NO.
KDV5M-12000



SPECIFICATION			
RATED LOAD	5000	KG	
TESTING LOAD	6250	KG	
LIFT	24	M	
RATING	30	MIN	
HOISTING (inverter control)	HIGH	SPEED	5.6 M/MIN (single speed) 0.56~5.6 M/MIN (double speed)
	LOW	MOTOR	5.5 KW x 6 P
TRAVERSING (inverter control)	HIGH	SPEED	4.2 M/MIN (single speed) 0.42~4.2 M/MIN (double speed)
	LOW	MOTOR	4.2 KW x 8 P
WIRE ROPE	HIGH	SPEED	24 M/MIN (single speed) 2~24 M/MIN (double speed)
	LOW	MOTOR	2 x 0.75 KW x 4 P
POWER SOURCE	HIGH	SPEED	16 M/MIN (single speed) 2~16 M/MIN (double speed)
	LOW	MOTOR	2 x 0.5 KW x 6 P
WIRE ROPE		(6x37) Ø16 x 2 FALLS	
POWER SOURCE		AC3Ø 220V(380,440,460,480)V 60Hz	
COLOR		10 B 3/5	
WEIGHT		920	KG

TRAVERSING I - BEAM A x B x t	lx (Cm ⁴)	Zx (Cm ³)	SUPPORT LENGTH	C
I-300 x 150 x 10	12700	849	MAX. 4.5M	465
I-350 x 150 x 12	22400	1280	MAX. 6.1M	465
I-400 x 150 x 10	24100	1200	MAX. 5.7M	465
I-450 x 175 x 11	39200	1740	MAX. 7.8M	480

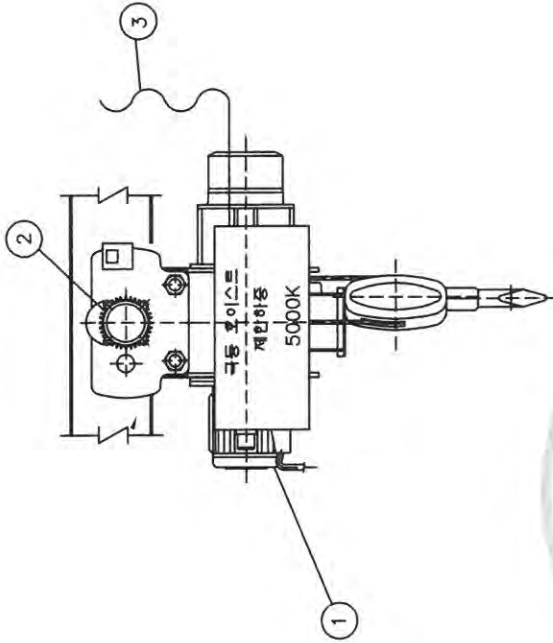
20JAN 2021	REDRAWING	K.H.Han	-
REV	DATE	DESCRIPTION	DRAWN / CHECK / APPROVD
SCALE	SHT. NO.	REV.	TITLE
1:1	-	-	ARRANGEMENT DRAWING KDV5-L24-M
KDV		극동호이스트 주식회사 KUDONG HOIST CO., LTD.	DWG. NO. KDV5M-24000

형식번호	KDV5-M
모델명	KDV5-L24-M



[illegible]

* MAIN POWER : AC 3PH 220V,380V,440V,460V,480V 60Hz (LIFT 6M, 9M, 12M, 18M)



--NOTE--

접지

1. 전기장치 외함접지는 접지단자를 이용하여 설치해야 하며
 - 1) 400볼트 미만일 때 100옴 이하일 것
 - 2) 400볼트 이상일 때 10옴 이하일 것
2. 접지단자에는 다음중 하나의 방법으로 표기
 - 1) 기호로 표현하는 경우: ⊕
 - 2) 문자로 표기하는 경우: PE
 - 3) 녹색 또는 녹색 및 황색 조합 접지선

등전위접지

1. 전기장비와 기계의 노출된 모든 도전부는 보호등전위회로에 연결되어야 하며 적절한 접지연속성 기능이 유지되어야함.
2. 보호등전위회로에는 개폐기, 과전류보호장치가 부착되지 않아야 한다.

본 도면은 EARTH를 명기하기 위한 도면으로서
실제 배치와 다를 수 있으며 HOIST 본체와의
EARTH용 CABLE은 REFERENCE임

NO	CABLE					REMARK
	TYPE	SIZE			TYPE	
		220V	380V	440V,460V,480V		
1	VCT	6.0sq	4.0sq	VCT	4.0sq	HOISTING MOTOR WITH EARTH
2	VCT	4.0sq	4.0sq	VCT	4.0sq	T/S MOTOR WITH EARTH
3	VCT	10.0sq	4.0sq	VFCT	4.0sq	MAIN POWER WITH EARTH

시험대상 전선의 최소 유효단면적	최고전압강하(V)
1.0	3.3
1.5	2.6
2.5	1.6
4.0	1.4
>6.0	1.0

REV		DATE	DESCRIPTION	DRAWN	CHECK	APPRVD	TITLE		CUSTOMER		DESIGN	SCALE	SHT. NO.	ORDER NO.
20 JAN 2021			REDRAWING	K.H.Han	-	-	GROUND WIRE SYSTEM		극동호이스트 주식회사		DWG. NO.		KD5M6011	
							KDV5-M		극동호이스트 주식회사					
									KUKDONG HOIST CO., LTD.					

Technical drawing of a 5000K pen nib assembly. The drawing shows a side view of the nib mounted on a holder. Callout 1 points to the nib body, callout 2 points to the nib tip, and callout 3 points to the nib holder. The text '구름 호이스트 제한용 5000K' is visible on the holder.

접지

1. 전기장치 외합접지는 접지단자를 이용하여 설치해야 하며

- 1) 400볼트 미만일 때 100오옴 이하일 것
- 2) 400볼트 이상일 때 10오옴 이하일 것

2. 접지단자에는 다음중 하나의 방법으로 표기

- 1) 기호로 표현하는 경우: $\oplus$
- 2) 문자로 표기하는 경우: PE
- 3) 녹색 또는 녹색 및 황색 조합 표시

등전위접지

1. 전기장비와 기계의 노출된 모든 도전부는 보호등회로에 연결되어야 하며 적절한 접지연속 기능이 유지되어야 함.
2. 보호등회로에는 기계가, 과전류보호장치가 부착되지 않아야 한다.

시험대상 전선의 최소 유효단면적	최고전압강하(V)
1.0	3.3
1.5	2.6
2.5	1.6
4.0	1.4
>6.0	1.0

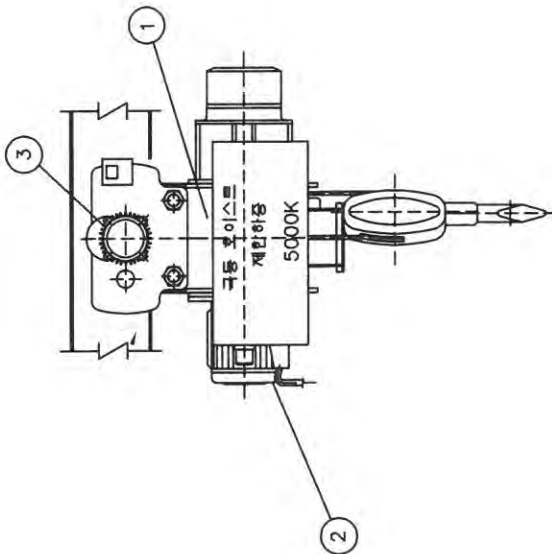
NO	CABLE					REMARK
	TYPE	SIZE			TYPE	
		220V	380V	400V		
1	VCT	6.0sq	4.0sq	VCT	440V,460V,480V	HOISTING MOTOR WITH EARTH
2	VCT	4.0sq	4.0sq	VCT	4.0sq	T/S MOTOR WITH EARTH
3	VCT	10.0sq	4.0sq	VFCT	4.0sq	MAIN POWER WITH EARTH

본 도면은 EARTH를 명기하기 위한 도면으로서
실제 배치와 다를 수 있으며 HOIST 본체와의
EARTH용 CABLE은 REFERENCE임

[illegible]

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
ADR'S NO.																			

* MAIN POWER : AC 3PH 220V,380V,440V,460V,480V 60Hz (LIFT 6M, 9M, 12M, 18M, 24M)



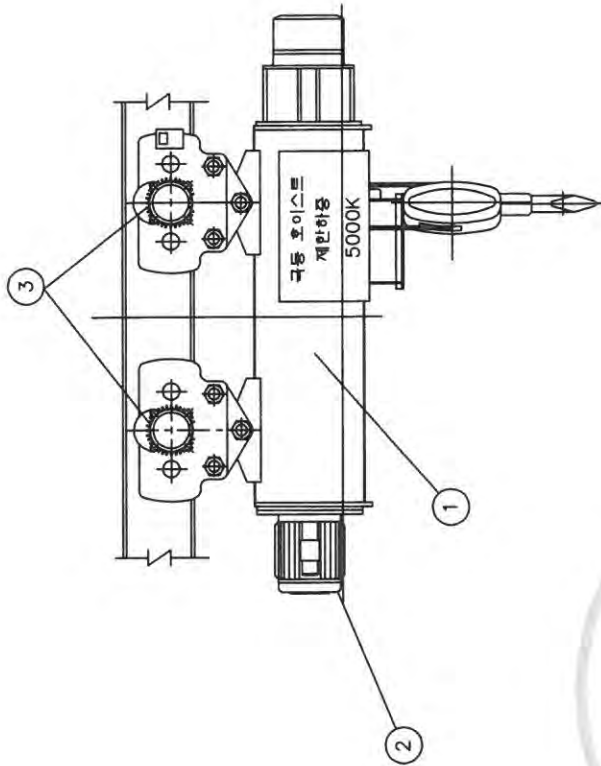
ELECTRIC WIRE ROPE HOIST									
MODEL		RATING		min					
CAPACITY	Kg	LIFT	m						
HOIST SPEED	m/min	POWER SOURCE	V	Hz					
HOIST MOTOR	Kw	P	AMP.S	R&T	HOIST	A			
TRAV.SPEED	m/min	P	AMP.S	R&T	TRAV.	A			
TRAV.MOTOR	Kw	P	WIRE ROPE	Ø					
WIDTH OF RAIL	mm	WEIGHT	Kg						
DATE	SERIAL								
KUKDONG HOIST CO.,LTD									

 3 PHASE INDUCTION MOTOR			
KW	P	TYPE	TENV
VOLTS	V	RATING	min
AMP.S	A	AMP.TEMP	40°C
HEARTS		INS.CLASS	F
R.P.M		BEARING	
ROTOR	C	BEARING	
SERIAL		DATE	
KUKDONG HOIST CO.,LTD			

KUKDONG 3 PHASE INDUCTION MOTOR									
KW		P TYPE		TENV					
VOLTS		VIRATING	min						
AMP.S		A AMP.TEMP	40C						
HEARTS		INS.CLASS		F					
R.P.M		BEARING							
ROTOR	C	BEARING							
SERIAL		DATE							
KUKDONG HOIST CO.,LTD									

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* MAIN POWER : AC 3PH 220V,380V,440V,460V,480V 60Hz (LIFT 24, 30M)

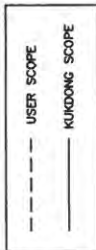


ELECTRIC WIRE ROPE HOIST									
MODEL		RATING		min					
CAPACITY	Kg	LIFT		m					
HOIST SPEED	m/min	POWER SOURCE	V	Hz					
HOIST MOTOR	Kw	P	AMP.S	R&T	HOIST	A			
TRAV.SPEED	m/min	AMP.S	R&T	TRAV.	A				
TRAV.MOTOR	Kw	P	WIRE ROPE		Ø				
WIDTH OF RAIL	mm	WEIGHT		Kg					
DATE		SERIAL							
KUKDONG HOIST CO.,LTD									

3 PHASE INDUCTION MOTOR									
KW		P	TYPE	TENV					
VOLTS		V	RATING	min					
AMP.S		A	AMP.TEMP	40°C					
HEARTS			INS.CLASS	F					
R.P.M			BEARING						
ROTOR		C	BEARING						
SERIAL			DATE						
KUKDONG HOIST CO.,LTD									

3 PHASE INDUCTION MOTOR									
KW		P	TYPE	TENV					
VOLTS		V	RATING	min					
AMP.S		A	AMP.TEMP	40°C					
HEARTS			INS.CLASS	F					
R.P.M			BEARING						
ROTOR		C	BEARING						
SERIAL			DATE						
KUKDONG HOIST CO.,LTD									

		</															



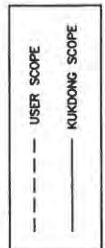
* CV CABLE 4C 중 1C는 EARTH로 사용함.

접지

- 통전위접지

1. 전기장비와 기계의 노출된 모든 도전부는 보호본딩회로에 연결되어야 하며 적절한 접지연속성 기법이 유지되어야 함.
2. 보호본딩회로에는 개폐기, 과전류보호장치기 부착되지 않아야 한다.

[illegible]



* CV CABLE 4C중 1C는 EARTH로 사용함.

접지

- 등전위접지

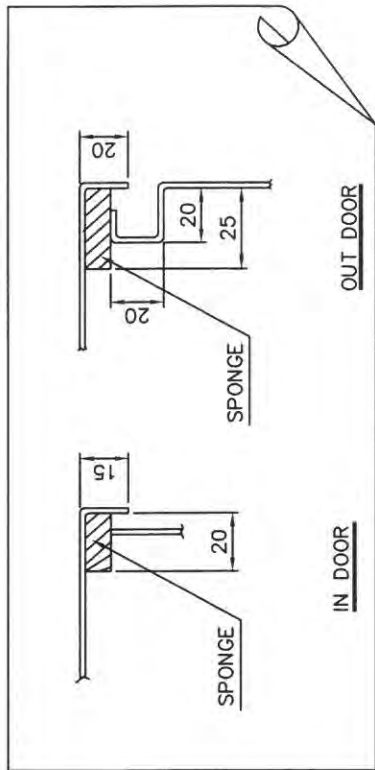
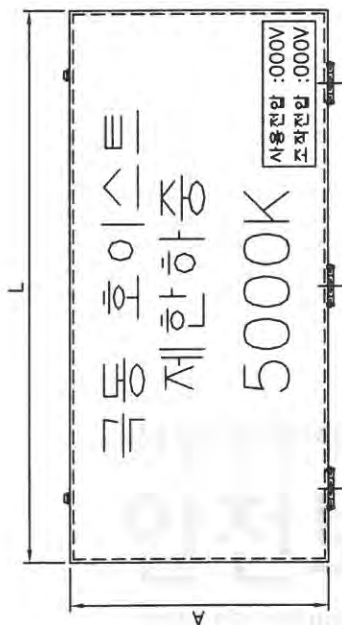
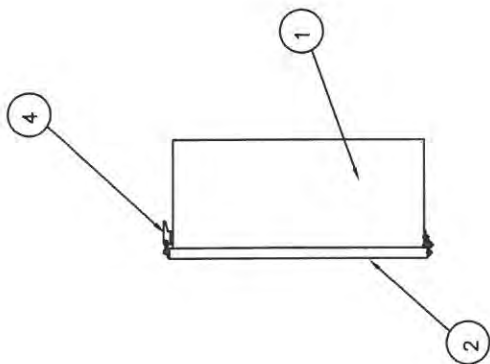
1. 전기장비와 기계의 노출된 모든 전부분은 보호표지판으로 연결되어야 하며, 적절한 접지연결성 기능이 유지되어야 함.

2. 노호본딩회토에는 개폐기, 과전류보호장치가 부착되지 않아야 한다.

시험대상 전선의 최소 유효단면적	최고전압강하(V)
1.0	3.3
1.5	2.6
2.5	1.6
4.0	1.4
>6.0	1.0

[illegible]

NO	DESCRIPTION	MT'L	REMARKS
1	PANEL CASE	SPC	1.6t
2	PANEL COVER	SPC	1.6t
3	HINGE	PUR'	
4	CLAMP	PUR'	
5	SPONGE	PUR'	



NOTE

1.PROTECTION DEGREE :

A. INDOOR TYPE : DUST PROOF

B. OUT DOOR TYPE : SPLASH PROOF

2.FINAL PAINTING COLOR (MUNSELL NO.)

A. IN SIDE : 10B 3/5

B. OUT SIDE : 10B 3/5

3.PAINTING THICKNESS : ABOVE 40 um

4.APPLICATION VOLTAGE : 220V,380V,440V,460V,480V

5.제어용 전선 :1.5sq KIV,HIV

6.외함 개방 구조는 다음과 같다.

1) 외함 개방시 충전 부분이 차단되도록 한다.

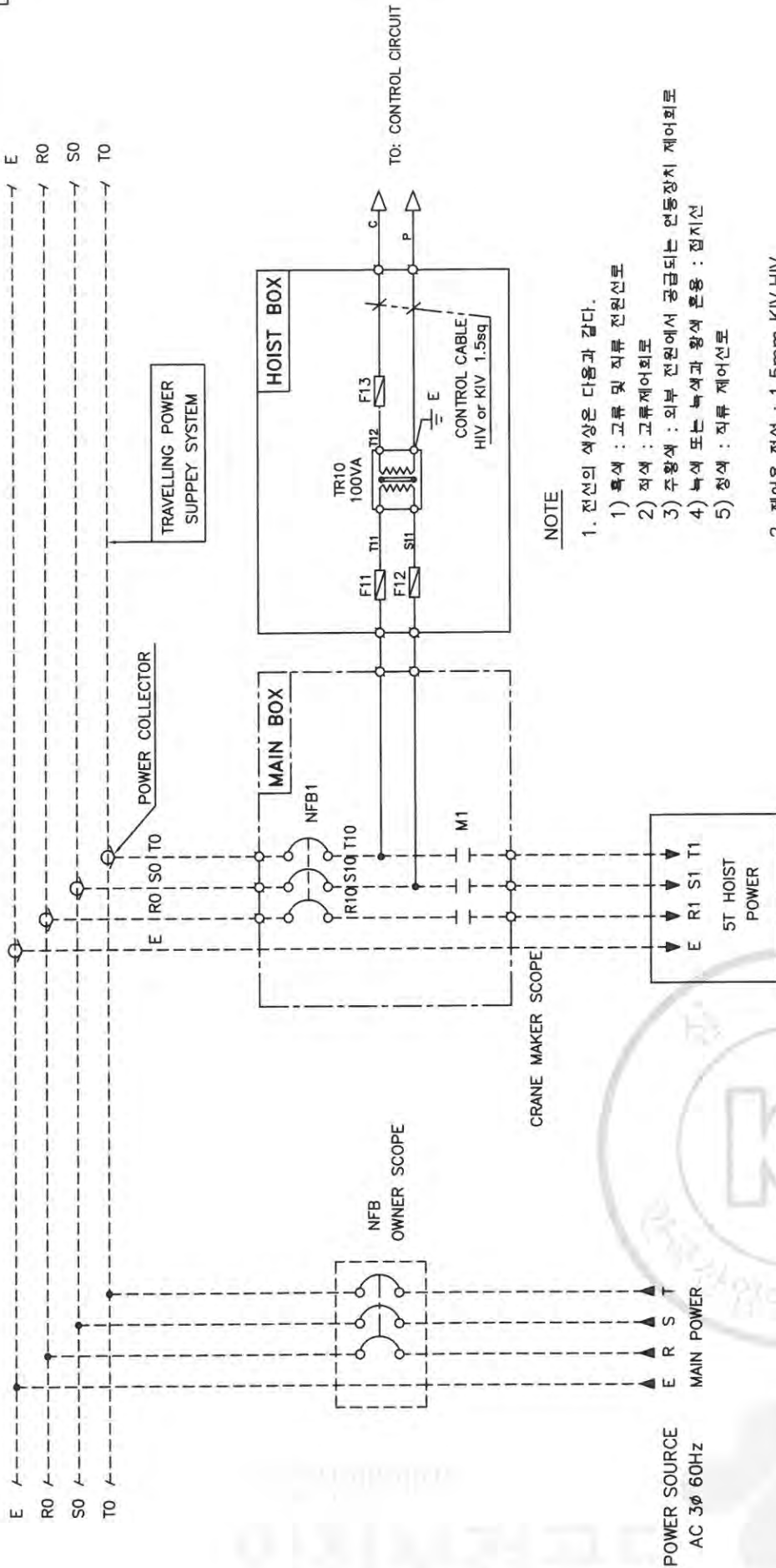
2) 외함 개방 후 충전되어있는 부분은 IP2X 이상의

직접 접촉 방호가 되어있을것.

HOIST CAPACITY	IN DOOR			OUT DOOR			REMARK
	A	B	L	A	B	L	
5 TON	430	220	900	430	220	900	

CUSTOMER		TITLE		DESIGN		SCALE		SHT. NO.		ORDER NO.	
HOISTING CONTROL BOX LAY-OUT		KDV5-M									
극동호이스트 주식회사		KUKDONG HOIST CO., LTD.								KD5EB00	
20JAN 2021		REDRAWING									
REV		DATE		DESCRIPTION		DRAWN		CHECK		APPRVD	
						K.H.Han					

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
ADR'S NO.																			

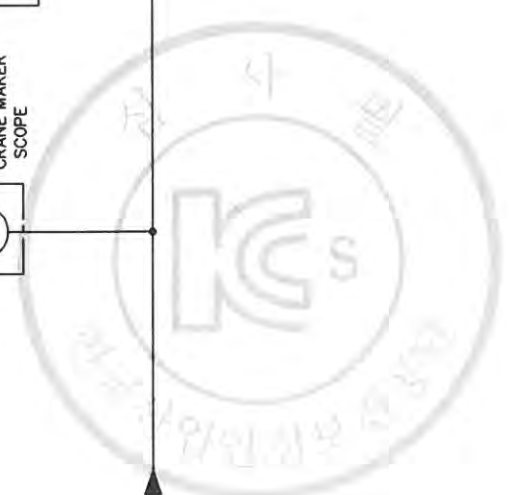


NOTE

- 전선의 색상은 다음과 같다.
 1) 흑색 : 교류 및 직류 전원선로
 2) 적색 : 교류 제어회로
 3) 주황색 : 외부 전원에서 공급되는 연동장치 제어회로
 4) 녹색 또는 녹색과 황색 혼용 : 접지선
 5) 청색 : 직류 제어선로
- 제어용 전선 : 1.5mm KIV,HIV
- 제지시 다소 변경 될수있음.
- 외함 개방구조는 다음과 같을것.
 외함 개방후 충전되어있는 부분은 IP2X 이상의 직접 접촉 방호가 되어있을것.

VOLTAGE	F11 F12	F13	MCCB100		TR10	M1
			5.5KW x 6P	4.2KW x 8P		
220V	2A	3A	50AF/50AT	50AF/50AT	220/110,120V 100VA	DMC48b
380V	1A	3A	30AF/30AT	30AF/30AT	380/110,120V 100VA	DMC40b
440V	1A	3A	30AF/30AT	30AF/30AT	440/110,120V 100VA	DMC40b
460V	1A	3A	30AF/30AT	30AF/30AT	460/110,120V 100VA	DMC40b
480V	1A	3A	30AF/30AT	30AF/30AT	480/110,120V 100VA	DMC40b

						CUSTOMER				DESIGN		SCALE		SHT. NO.		ORDER NO.	
								MAIN POWER CIRCUIT DIAGRAM									

[illegible]

SINGLE SPEED





2) 외함 개방후 충전되어있는 부본은 IP2X 이상의 직접 접촉 방호가 되어있을것.

3. EARTH TERMINAL RESISTANCE : 0.018Ω

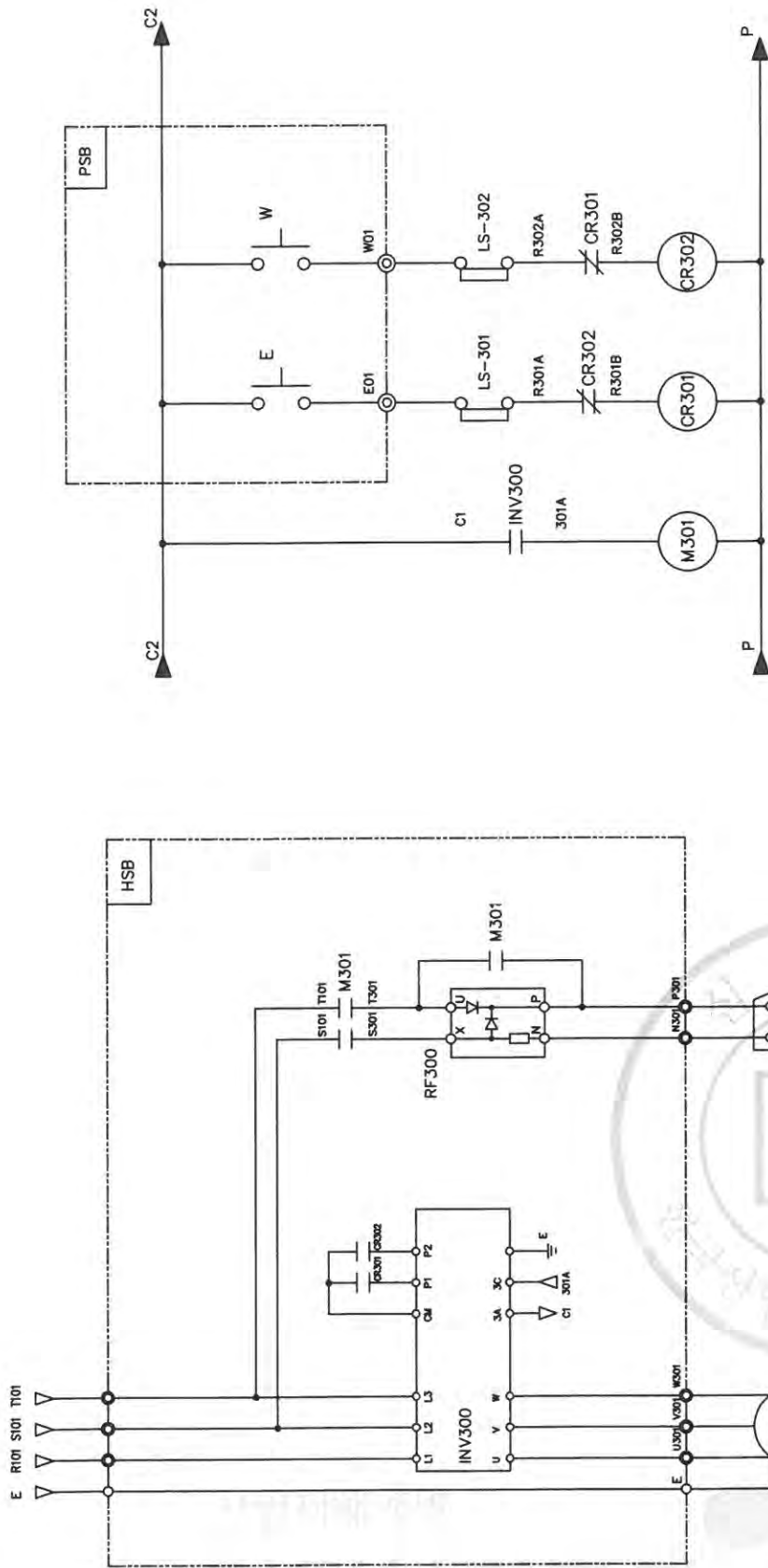
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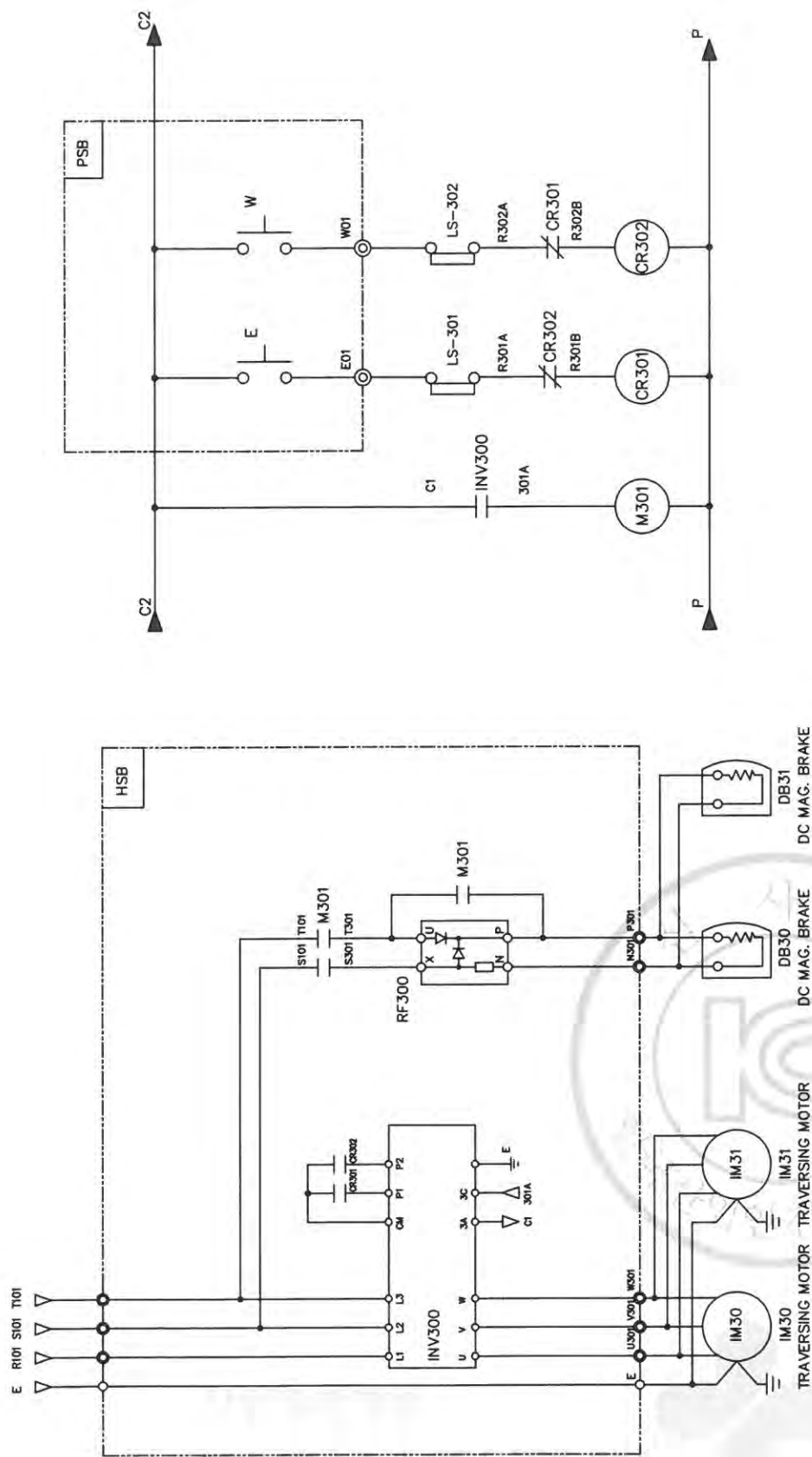
20	ADR'S NO.	
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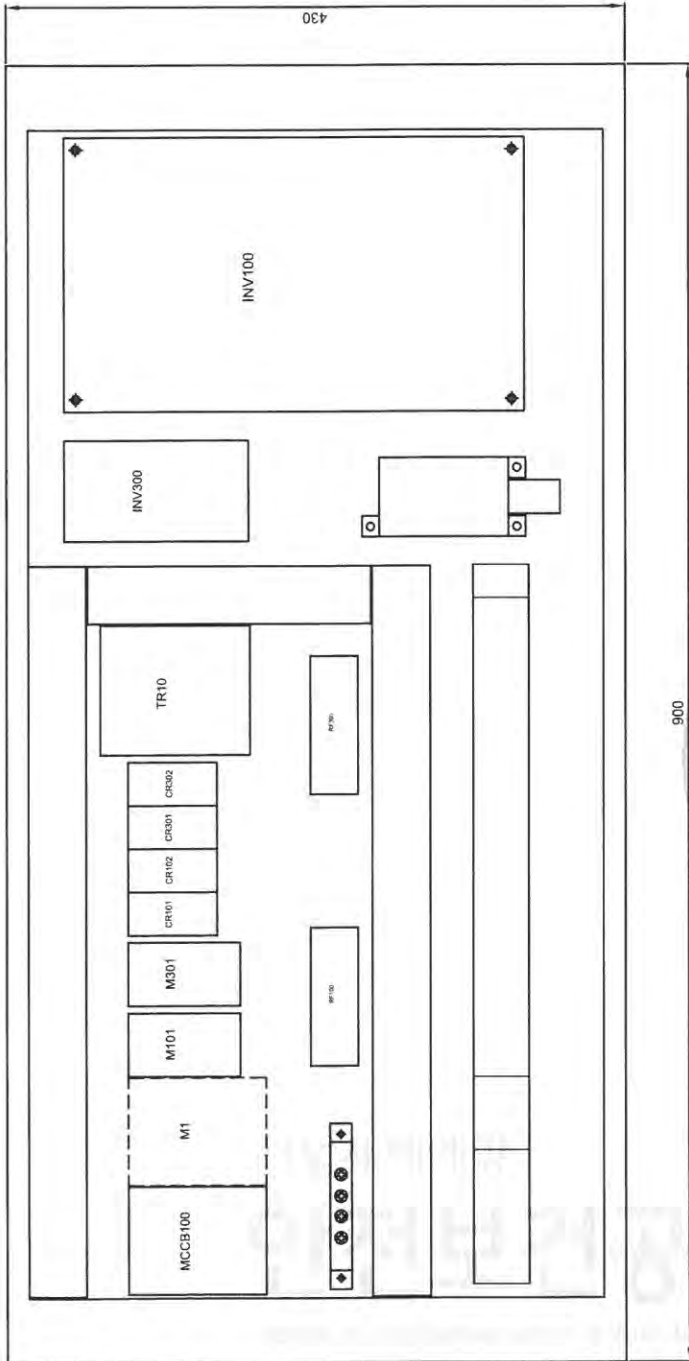
20	ADR'S NO.	
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SPECIFICATION SYMBOLS		TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
		AC 3PH 220V 60Hz	IM 30	DB30	M301	CR301,302	INV300	RF 300	LS-301,302
			0.75kW x 4P	DC 100V	DMC22b	MINI 4a4b	SV008IGSA-2	BK-060J1	KG-L001
			0.5kW x 6P	DC 100V	DMC22b	MINI 4a4b	SV008IGSA-2	BK-060J1	KG-L001
SELECTION MAKER		KUK DONG HOIST		DONG A		LS		BO KUK	
TITLE		CUSTOMER		KUK DONG HOIST CO., LTD.		DESIGN		SHT. NO.	
DESCRIPTION		DRAWN		CHECK		APPROV		DWG. NO.	
REV		DATE		20 JAN 2021		K.H.Han		KD5-ES22	
REDRAWING									



SPECIFICATION SYMBOLS DESCRIPTION	TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
	AC 3PH 220V 60Hz	IM 30,31	DB30,31	M301	CR301,302	INV300	RF300	LS-301,302
		0.75kW x 4P	DC 100V	DMC22b	MINI 4a4b	SV015IG5A-2	BK-060J1	KG-L001
		0.5kW x 6P	DC 100V	DMC22b	MINI 4a4b	SV015IG5A-2	BK-060J1	KG-L001
SELECTION MAKER				DONG A		LS	BO KUK	KG AUTO
KUK DONG HOIST								
CUSTOMER								
TITLE								
TRAVERSING CIRCUIT DIAGRAM								
KDV5-M								
DWG. NO.								
KUDONG HOIST CO., LTD.								
KD5-ES23								
ORDER NO.								



NO	SYMBOL	SPECIFICATION	Q'TY	REMARK
1	MCCB100	30AF/30AT	1	
2	M1	DMC40b	1	CRANE SCOPE
3	M101	DMC22b	1	HOISTING
4	M301	DMC22b	1	TRAVERSING
5	CR101,CR102	MINI 4a4b	2	HOISTING
6	CR301,CR302	MINI 4a4b	2	TRAVERSING
7	TR10	380,440,460,480V /110,120V 100VA	1	
8	FF100	BK-060J1	1	HOISTING
9	FF300	BK-060J1	1	TRAVERSING
10	INV100	HIGH : VFD110CH43A-21 LOW : VFD075CH43A-21	1	HOISTING
11	INV300	1DRIVE : SY008IGSA-4 2DRIVE : SY015IGSA-4	1	TRAVERSING

NOTE 1. 전선의 색상은 다음과 같다.

1) 흑색 : 교류 및 직류 전원선으로 5) 청색 : 직류 제어선으로

2) 적색 : 교류제어회로

3) 주황색 : 외부 전원에서 공급되는 연동장치 제어회로

4) 녹색 또는 녹색과 황색 혼용 : 접지선

2. CABLE MATERIAL : KIV OR EQUIVALENT

3. 제어용 전선 : 1.5mm KIV,HIV

4. 제작시 다소 변경 될수있음.

5. 외함 개방구조는 다음과 같을것.

1) 외함 개방시 충전부분이 차단되도록 할것.

2) 외함 개방후 충전되어있는 부분은 IP2X 이상의 직접 접촉 방호가 되어있을것.

NOTE

1. UPPER LIMIT LS-1,LS-2의 접점 허용 전류 용량. : AC 600V, 75A

2. POWER SOURCE : AC. 3ø 380,440,460,480V 60HZ

3. EARTH TERMINAL RESISTANCE : 0.018 Ω

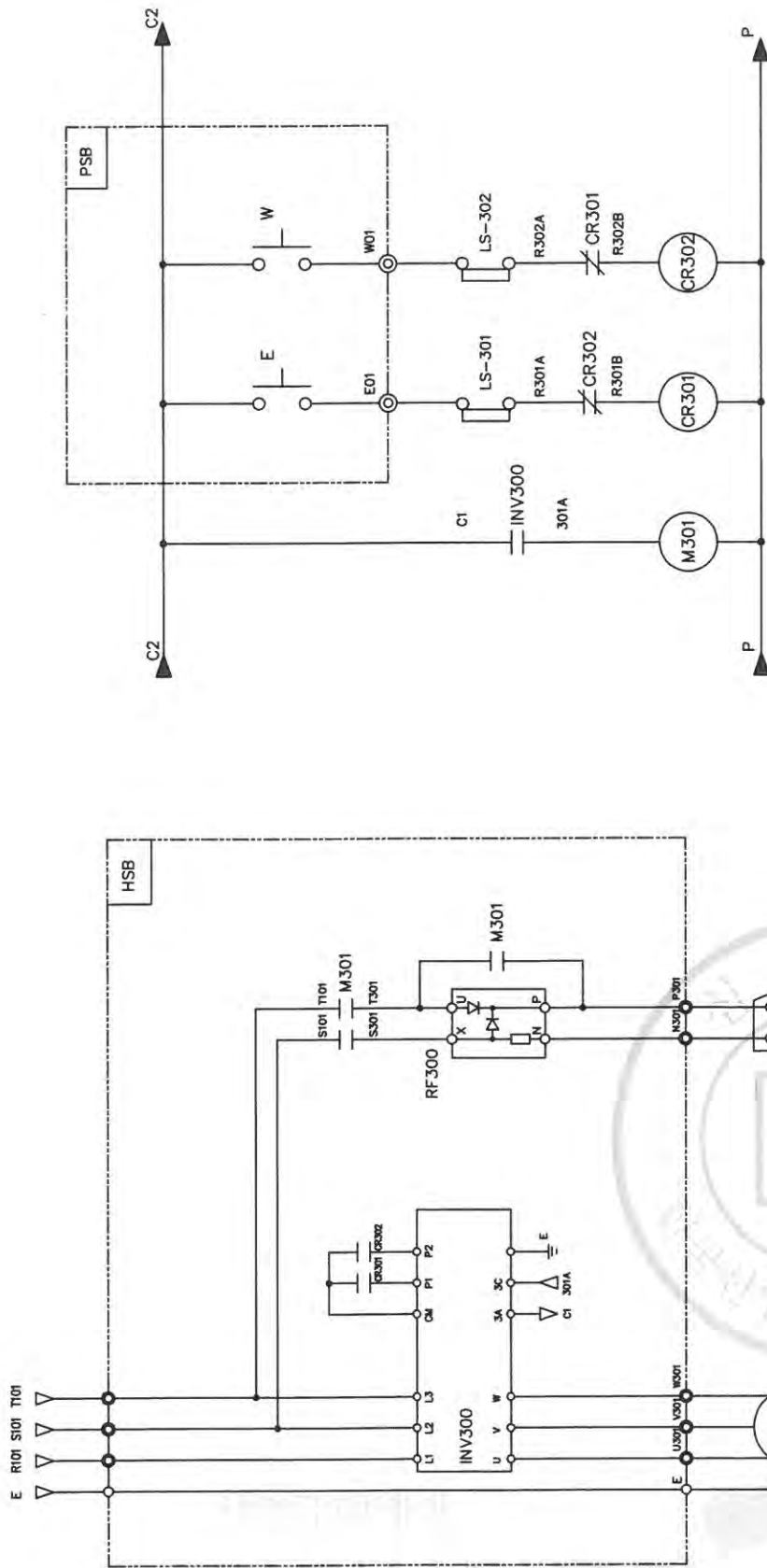
[] : CRANE SCOPE



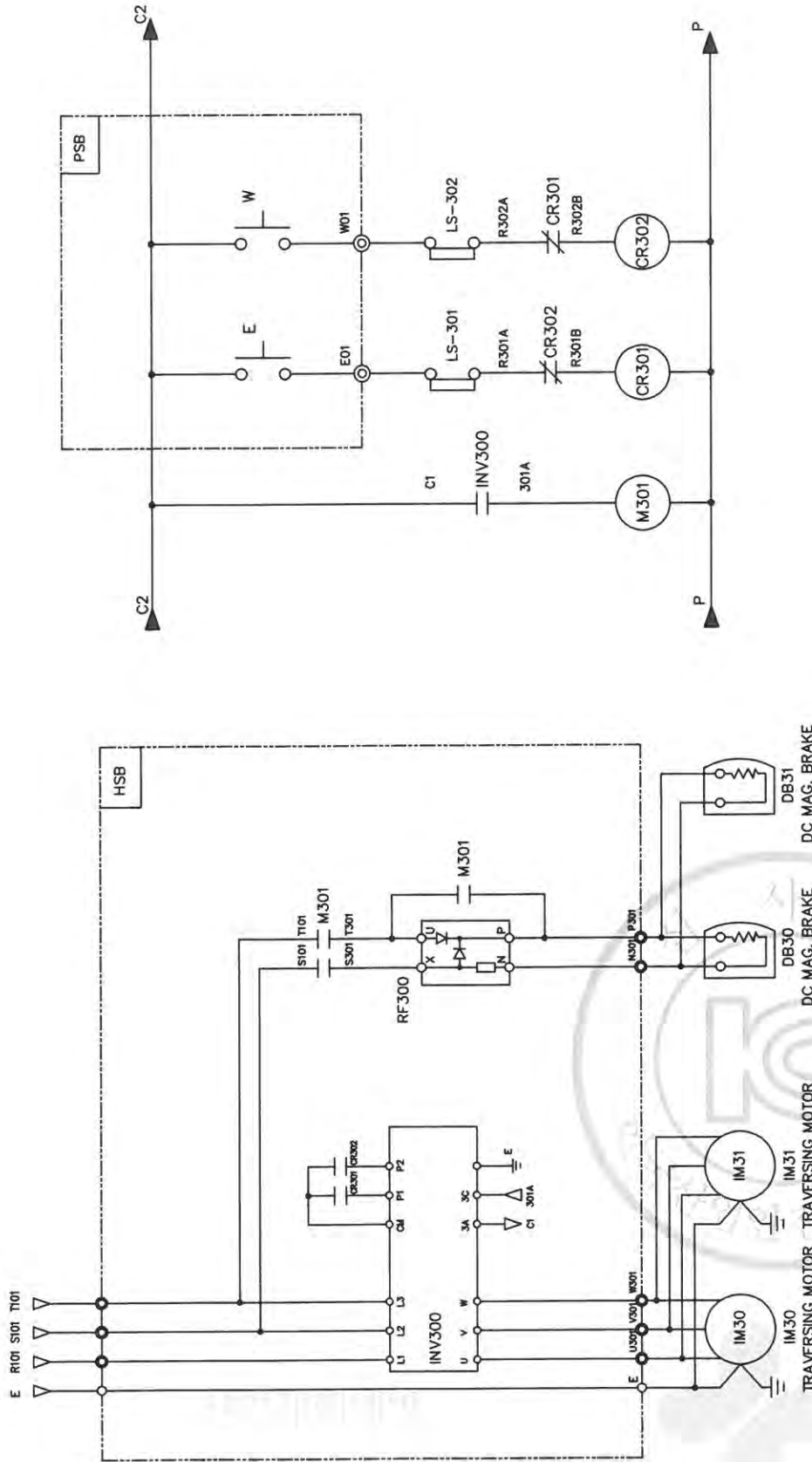
REV	DATE	DESCRIPTION	DRAWN	CHECK	APPRVD	TITLE	CUSTOMER	DESIGN	SCALE	SHT. NO.	ORDER NO.
A	20 JAN 2021	REDRAWING	K.H.Han	-	-	PANEL LAYOUT KDV5-M	크동호이스트 주식회사 KUKDONG HOIST CO., LTD.				
											KD5-BS31



20	ADR'S NO.



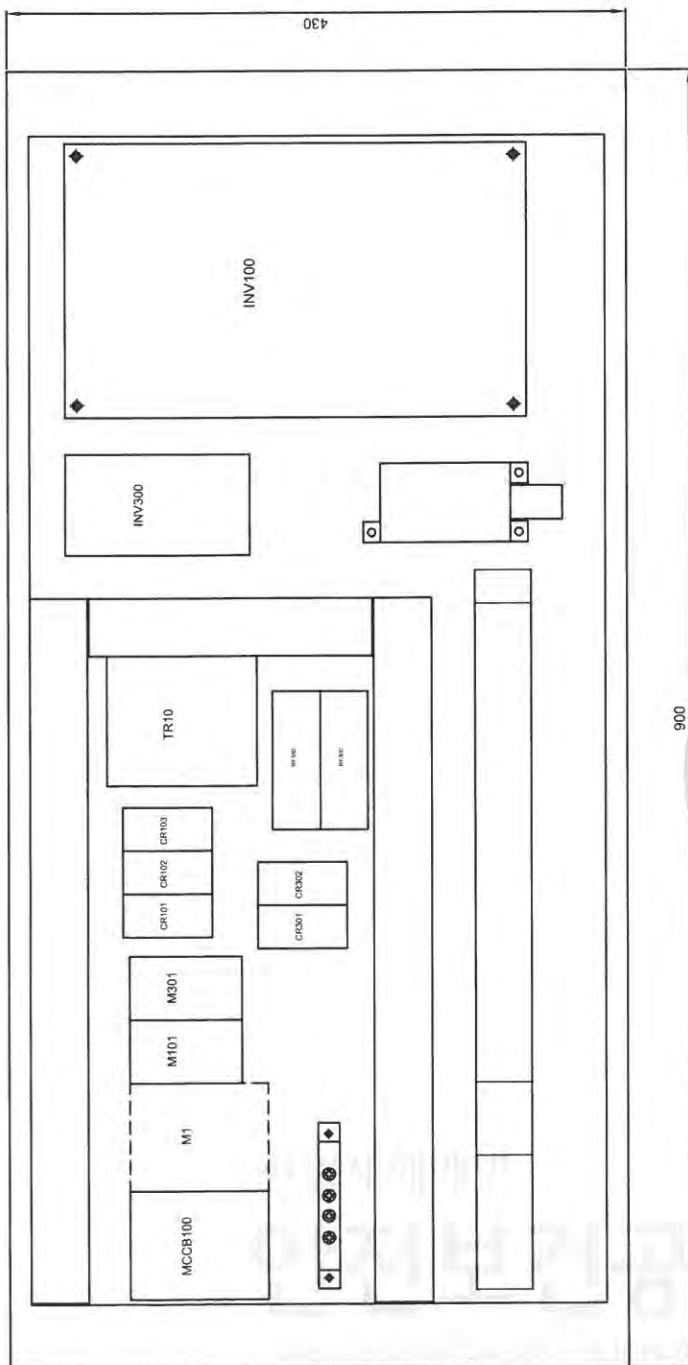
SPECIFICATION SYMBOLS		TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
DESCRIPTION		AC 3PH 380.440 460.480V 60Hz	IM 30 0.75kW x 4P 0.5kW x 6P	DB30 DC 100V	M301 DMC22b	CR301,302 MINI 4a4b	INV300 SV008IC5A-4	RF300 BK-060J1	LS-301,302 KG-L001
SELECTION MAKER		KUK DONG HOIST		DONG A		MINI 4a4b		BK-060J1	
TITLE		CUSTOMER		KUK DONG HOIST		DONG A		BO KUK	
TRAVERSING CIRCUIT DIAGRAM		KDV5-M		KUK DONG HOIST CO., LTD.		MINI 4a4b		BO KUK	
REV		DATE		DESCRIPTION		MINI 4a4b		BO KUK	
20JAN.2021		REDRAWING		K.H.Han		MINI 4a4b		BO KUK	
DWG. NO.		ORDER NO.		KDV5-ES32		MINI 4a4b		BO KUK	
20		19		18		MINI 4a4b		BO KUK	
19		18		17		MINI 4a4b		BO KUK	
18		17		16		MINI 4a4b		BO KUK	
17		16		15		MINI 4a4b		BO KUK	
16		15		14		MINI 4a4b		BO KUK	
15		14		13		MINI 4a4b		BO KUK	
14		13		12		MINI 4a4b		BO KUK	
13		12		11		MINI 4a4b		BO KUK	
12		11		10		MINI 4a4b		BO KUK	
11		10		9		MINI 4a4b		BO KUK	
10		9		8		MINI 4a4b		BO KUK	
9		8		7		MINI 4a4b		BO KUK	
8		7		6		MINI 4a4b		BO KUK	
7		6		5		MINI 4a4b		BO KUK	
6		5		4		MINI 4a4b		BO KUK	
5		4		3		MINI 4a4b		BO KUK	
4		3		2		MINI 4a4b		BO KUK	
3		2		1		MINI 4a4b		BO KUK	



SPECIFICATION SYMBOLS		TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
DESCRIPTION		AC 3PH 380,440 460,480V 60Hz	IM 30,31 0.75kW x 4P 0.5kW x 6P	DB30,31 DC 100V	M301 DMC22b	CR301,302 MINI 4a4b	INV300 SV015IG5A-4	RF300 BK-060J1	LS-301,302 KG-L001
SELECTION MAKER		KUK DONG HOIST		DONG A		MINI 4a4b		BK-060J1	
TITLE		CUSTOMER		DONG A		MINI 4a4b		BK-060J1	
TRAVERSING CIRCUIT DIAGRAM		KUK DONG HOIST		DONG A		MINI 4a4b		BK-060J1	
KDV5-M		KUK DONG HOIST CO., LTD.		DONG A		MINI 4a4b		BK-060J1	
REV		DATE		DRAWN		CHECK		APPRVD	
20JAN.2021		REDRAWING		K.H.Han		-		-	
DWG. NO.		DESIGN		SCALE		SHT. NO.		ORDER NO.	
KD5-ES33		KUK DONG HOIST CO., LTD.		KDV5-M		TRAVERSING CIRCUIT DIAGRAM		TITLE	

DOUBLE SPEED





NO	SYMBOL	SPECIFICATION	QTY	REMARK
1	MCCB100	50AF/50AT	1	
2	M1	DMC48b	1	CRANE SCOPE
3	M101	DMC22b	1	HOISTING
4	M301	DMC22b	1	TRAVERSING
5	CR101,CR102,CR103	MINI 4a4b	2	HOISTING
6	CR301,CR302	MINI 4a4b	2	TRAVERSING
7	TR10	220/110,120V 100VA	1	
8	RF100	BK-080J1	1	HOISTING
9	RF300	BK-080J1	1	TRAVERSING
10	INV100	HIGH : VFD110CH23A-21 LOW : VFD075CH23A-21	1	HOISTING
11	INV300	1DRIVE : SV008IG5A-2 2DRIVE : SV015G5A-2	1	TRAVERSING

NOTE 1. 전선의 세상은 다음과 같다.

1) $\frac{1}{x^2} = x^{-2}$: $\frac{d}{dx} x^{-2} = -2x^{-3} = -\frac{2}{x^3}$

2) 적색 : 교류제어회로

3) 주왕새 : 외부 전원에서 공급되는 연동장치 제어회로

4) :: 전지전방

CABLE MATERIAL : KIV OR EQUIVALENT

MIN SIZE : 1.5sq

제어용 전선 : 1.5mm KIV,HIV

제작시 다스릴수있음.

외환 개방구조는 다임과 같을것.

1) 외함 개방시 충전부분이 차단되도록 함것.

2) 외함 개방후 충전되어있는 부분은 IP2X 이상의 직접 접촉 방호가 되어있을지.

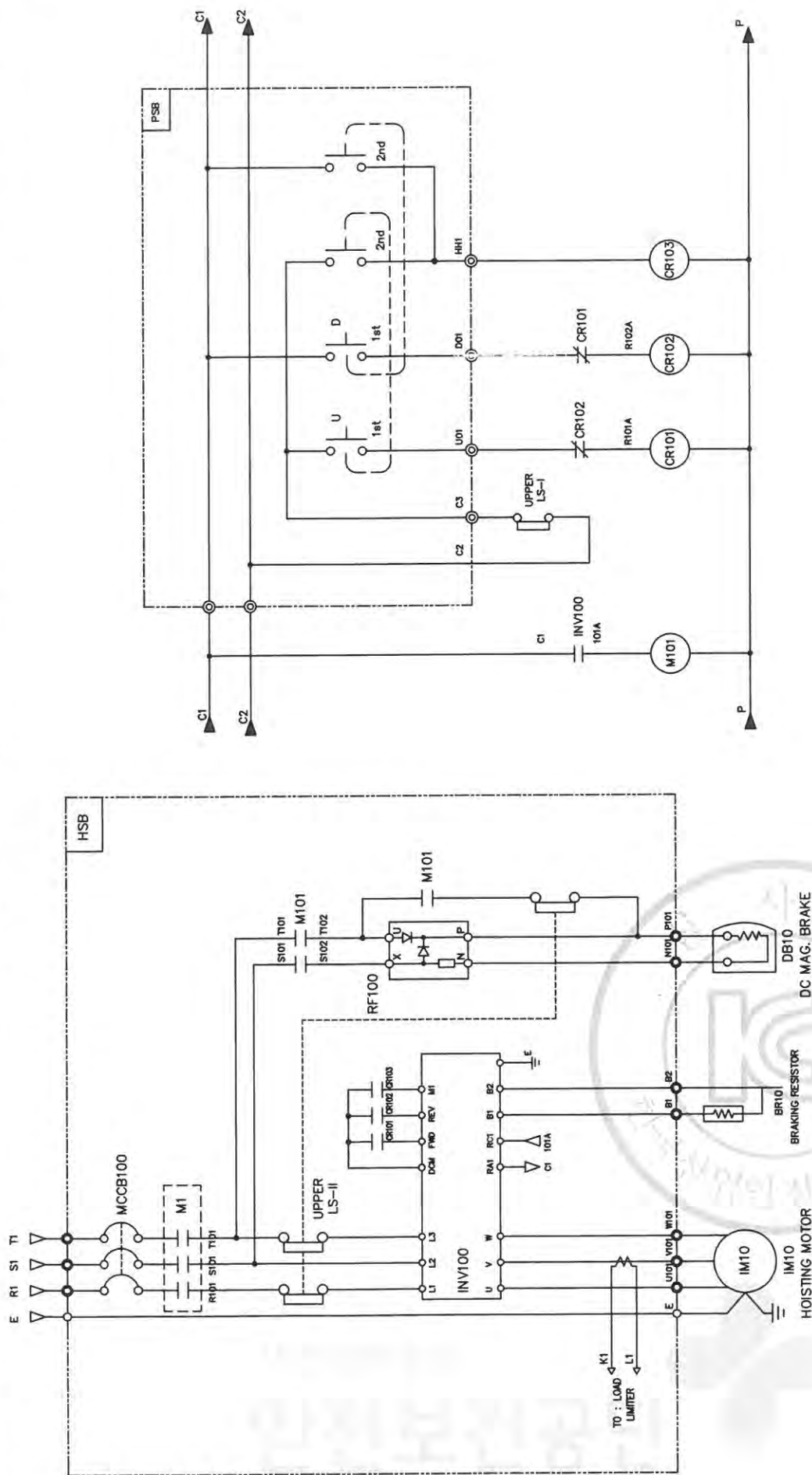
--- : CRANE SCOPE



NOTE

1. UPPER LIMIT LS-1,LS-2의 접점 허용 전류 75A 용량. : AC 600V, 75A
2. POWER SOURCE : AC. 3ø 220V 60HZ
3. EARTH TERMINAL RESISTANCE : 0.018 Ω

[illegible]



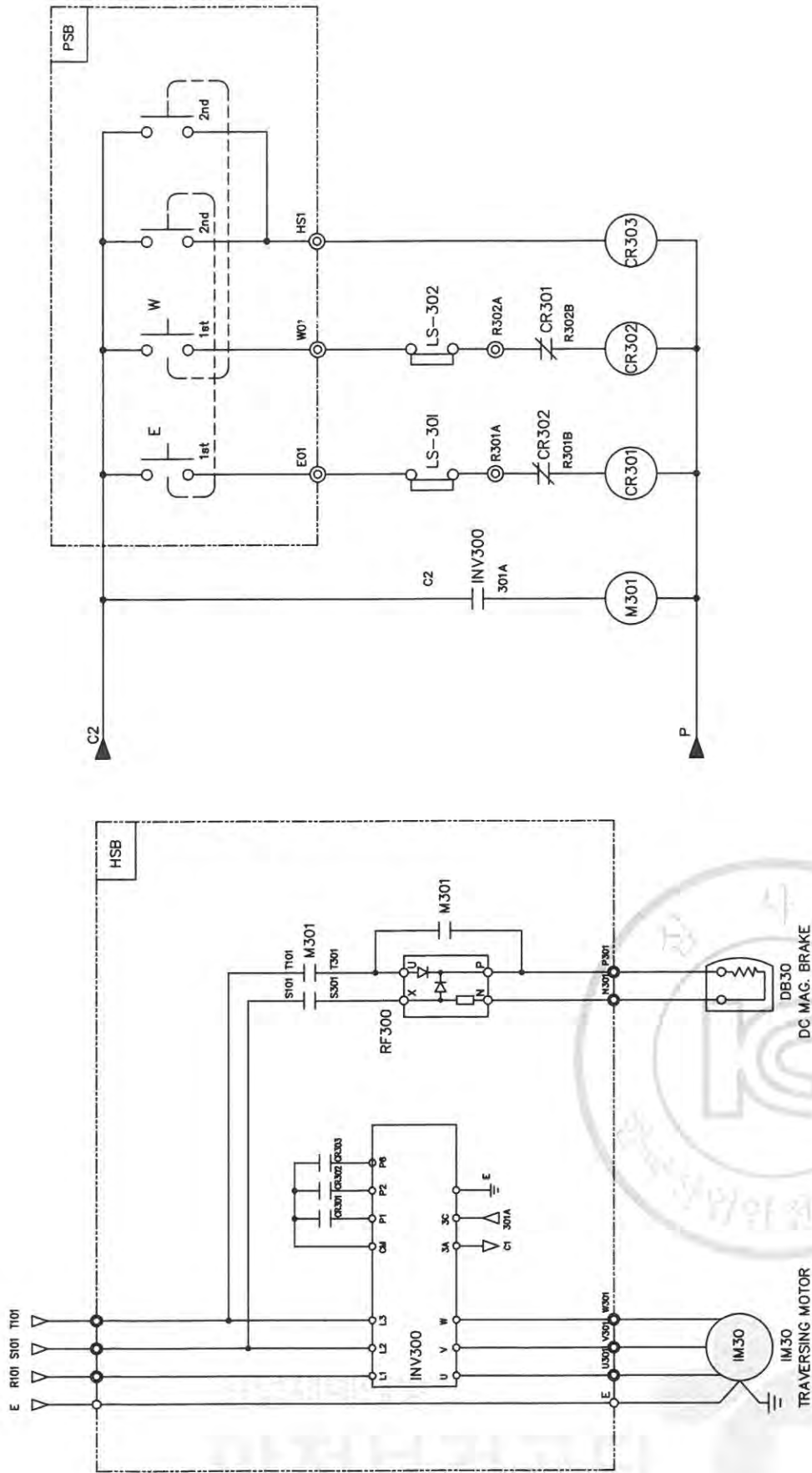
[] : CRANE SCOPE

SPECIFICATION SYMBOLS DESCRIPTION	HOISTING POWER	HOISTING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	MOLDED CASE CIRCUIT BREAKER	CONTROL RELAY	LOAD LIMITER	BRKING RESISTOR	INVERTER	SILICON RECTIFIER	UPPER LIMIT
AC 3PH 220V 60Hz	5.5kW x 6P	IM 10	DB10	M101	MCCB100	CR101,102,103	LDL-100	BR10	INV100	RF100	LS-I,II
4.2kW x 8P	4.2kW x 8P	4.2kW x 8P	DC 100V	DMC22b	50AF/50AT	MINI 4a4b	JDL-100	4kW, 11ohm	VFD110CH23A-21	BK-060J1	600V 75A
			DC 100V	DMC22b	50AF/50AT	MINI 4a4b	JDL-100	3kW, 18ohm	VFD075CH23A-21	BK-060J1	600V 75A
SELECTION MAKER	KUK DONG HOIST			DONG A	LS		JUNG HO	DELTA	DELTA	BO KUK	KUK DONG
TITLE	CUSTOMER										
	HOISTING CIRCUIT DIAGRAM										
	KDV5-M										
	DWG. NO.										
	KD5-ED21										

KD 크동하이스트 주식회사
KUKDONG HOIST CO., LTD.

KDV5-M

REV	DATE	DESCRIPTION	DRAWN	CHECK	APPROVD
20	JAN.2021	REDRAWING	K.H.Han		



SPECIFICATION SYMBOLS	TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
DESCRIPTION		IM 30	DB30	M301	CR301,302,303	INV300	RF300	LS-301,302
	AC 3PH 220V 60Hz	0.75kW x 4P	DC 100V	DMC22b	MINI 4a4b	SV008IG5A-2	BK-060J1	KG-L001
		0.5kW x 6P	DC 100V	DMC22b	MINI 4a4b	SV008IG5A-2	BK-060J1	KG-L001
SELECTION MAKER	KUK DONG HOIST		DONG A			LS	BO KUK	KG AUTO
TRAVERSING CIRCUIT DIAGRAM			CUSTOMER					
KDV5-M			극동호이스트 주식회사 KUKDONG HOIST CO., LTD.					
DWG. NO.								
			KD5-ED22					

KD
KUKDONG HOIST CO., LTD.

KDV5-M

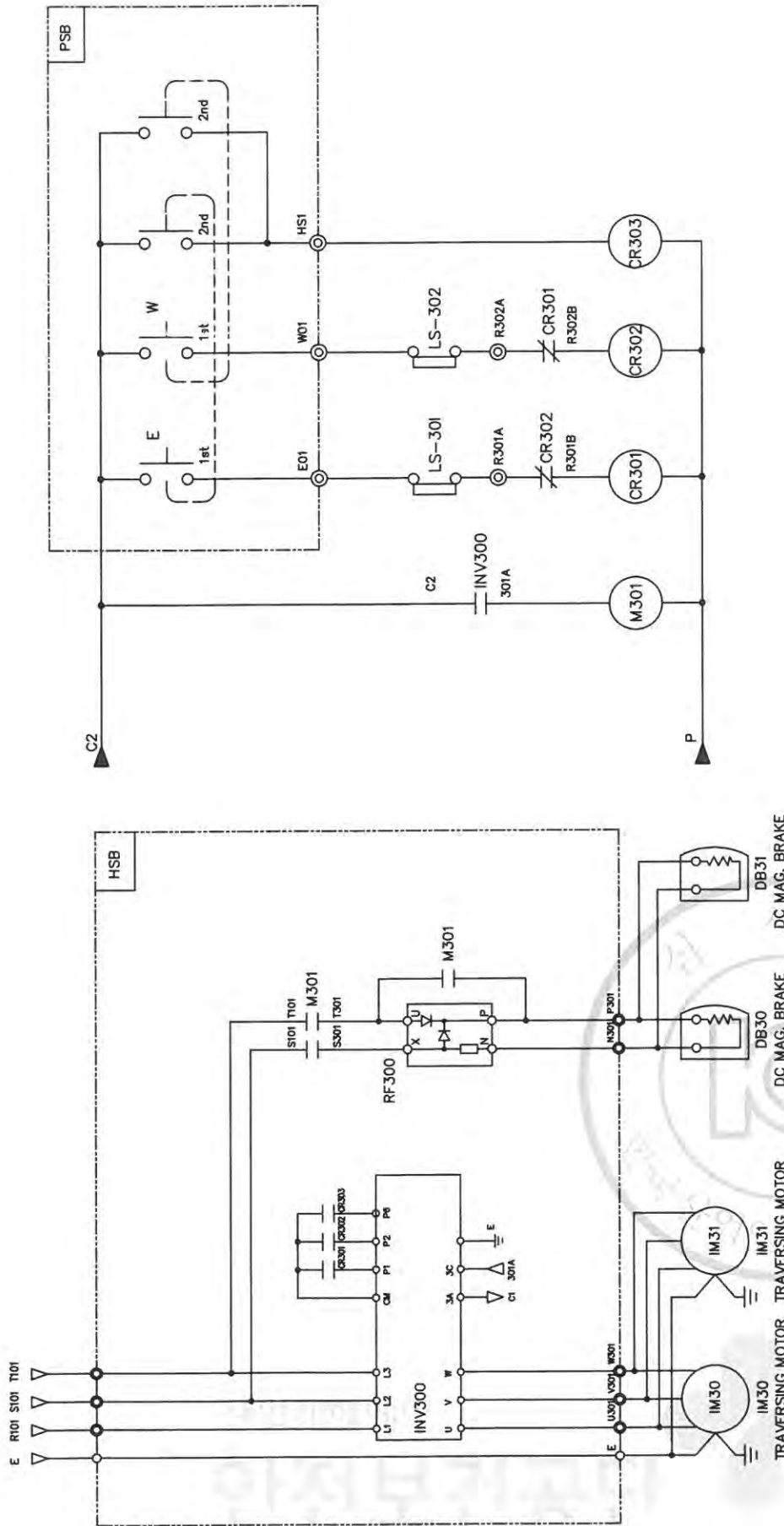
DRAWN
K.H.Han

CHECK
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DESCRIPTION

DATE
20 JAN 2021

REV
A



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NOTE

1. 전선의 형상은 다음과 같다.

1) 흑색 : 교류 및 직류 전선선로

2) 적색 : 교류제외로

2) 주황색 : 외부 전원에서 공급되는 연동장치 제어외로

4) 녹색 또는 녹색과 황색 혼용 : 접지선

2. CABLE MATERIAL : [KIV OR EQUIVALENT
MIN SIZE : 1.5sq

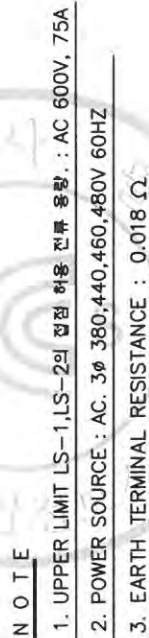
3. 제어용 전선 : 1.5mm KIV,HIV

4. 제직시 다소 변경 될수있음.

5. 외함 개방구조는 다음과 같을것.

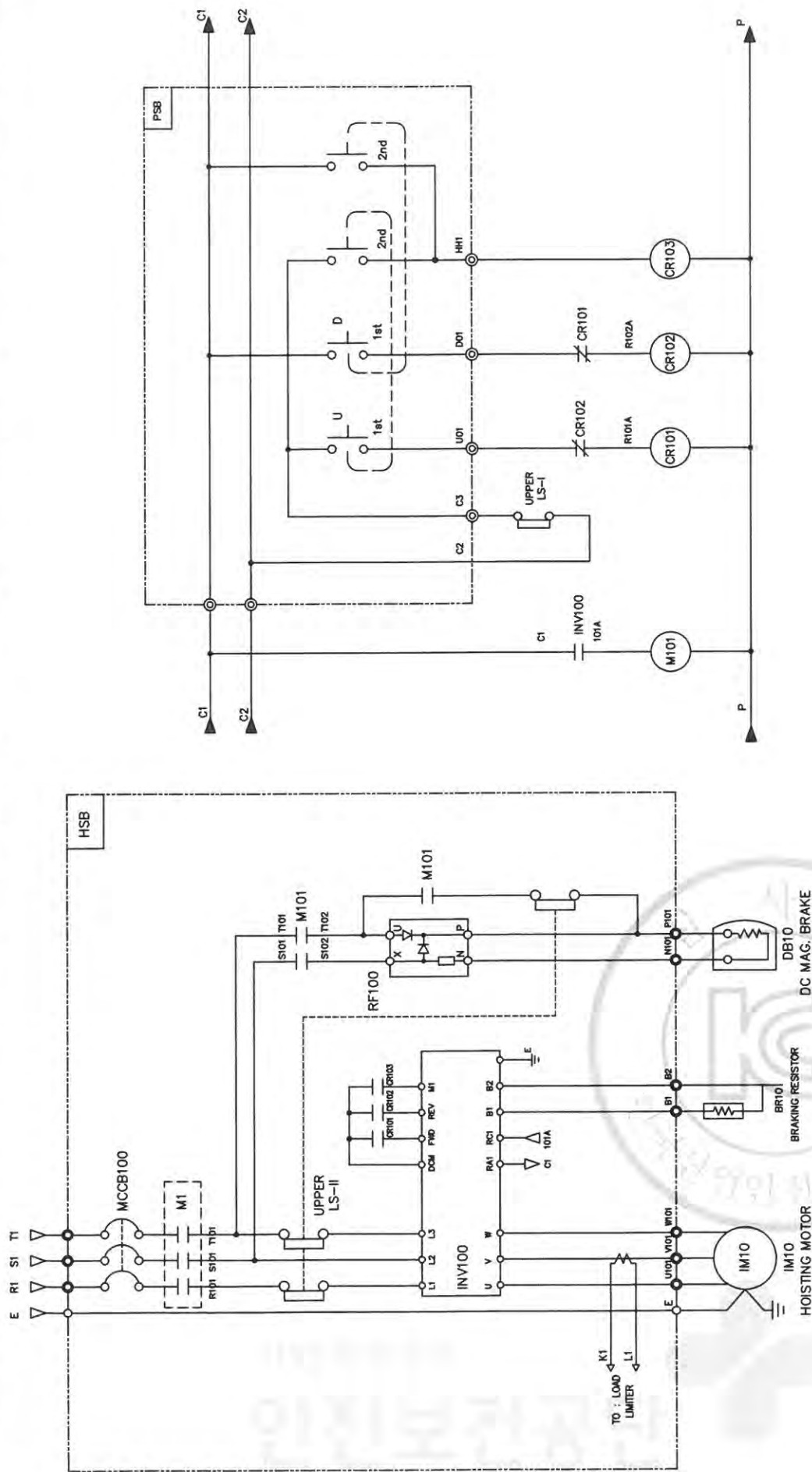
1) 외함 개방시 응전부분이 차단되도록 할것.

2) 외함 개방후 응전되어있는 부분은 IP2X 이상의 직접 접촉 방호가



: CRANE SCOPE

[illegible]

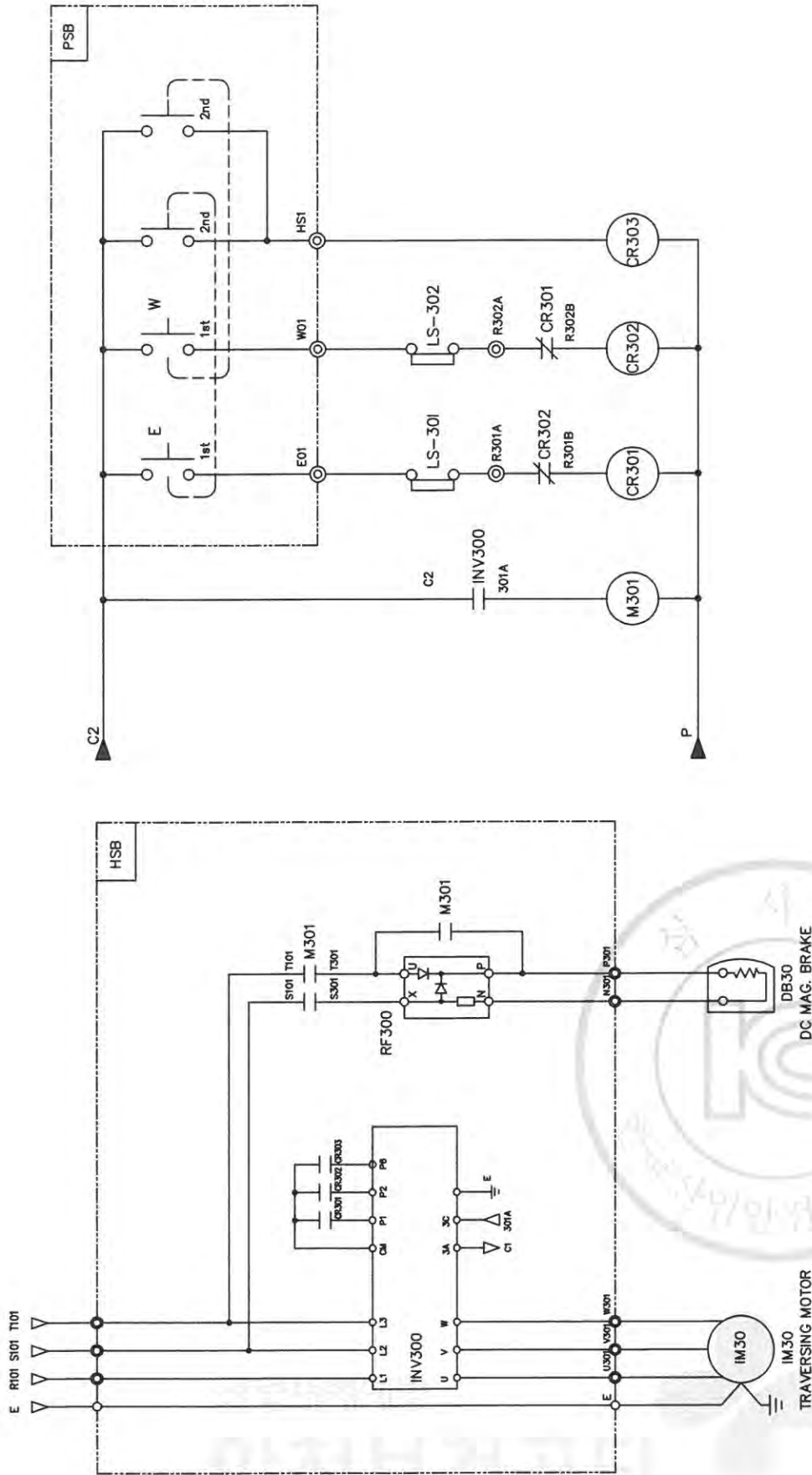


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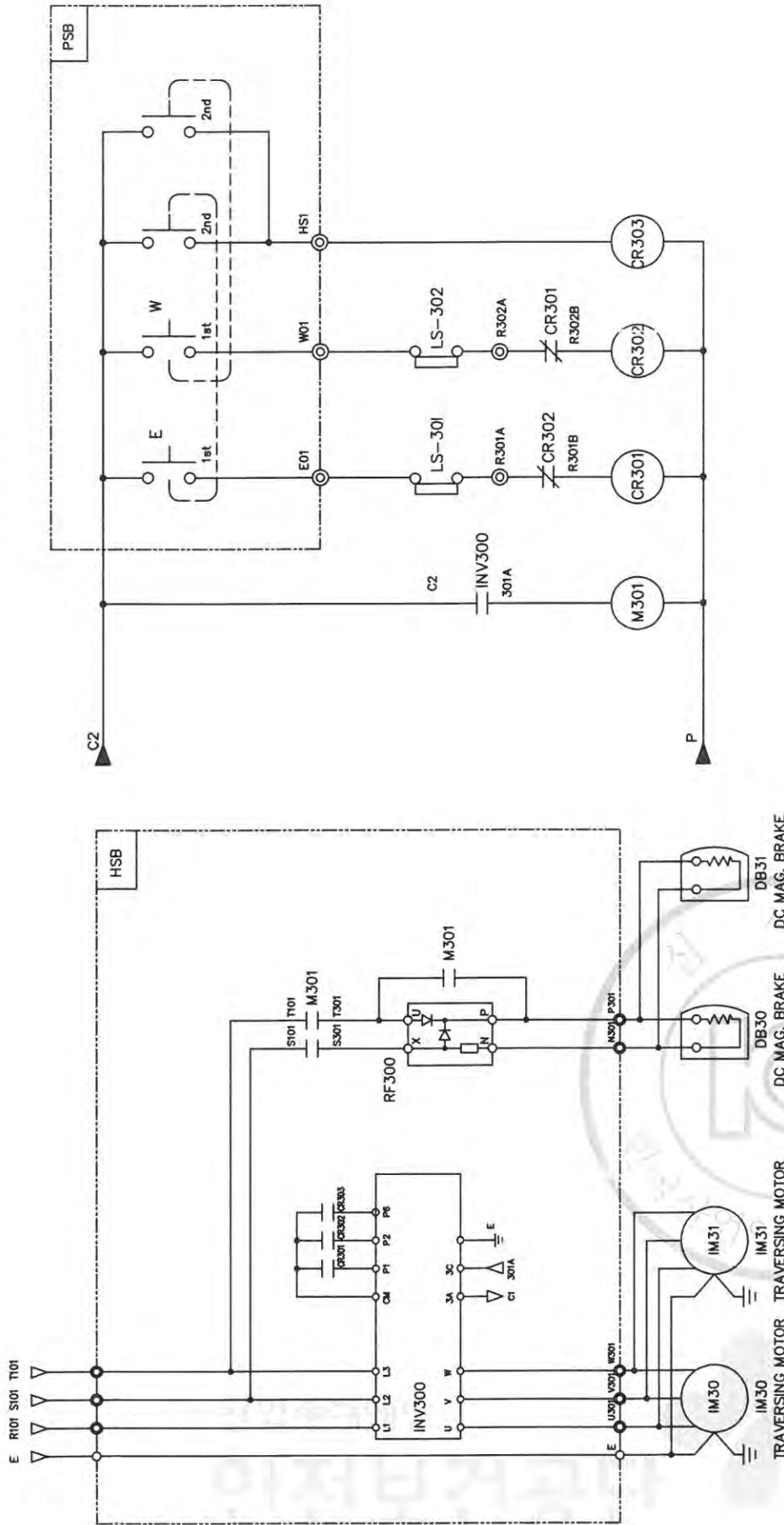
SPECIFICATION		HOISTING POWER		HOISTING MOTOR		DC MAG. BRAKE		BRAKE MAGNET		MOLDED CASE CIRCUIT BREAKER		CONTROL RELAY		LOAD LIMITER		BRAKING RESISTOR		INVERTER		SILICON RECTIFIER		UPPER LIMIT	
SYMBOLS DESCRIPTION		AC 3PH 380,440 460,480V 60Hz		IM 10 5.5kW x 6P 4.2kW x 8P		DB10 DC 100V		M101 DMC22b		MCCB100 30AF/30AT		CR101,102,103 MINI 4a4b		JL-100 JDL-100		BR10 4kW, 43ohm 3kW, 75ohm		INV100 VFD110CH43A-21 VFD075CH43A-21		RF100 BK-060J1 BK-060J1		LS-IJ1 600V 75A 600V 75A	
SELECTION MAKER		KUK DONG HOIST				DC 100V		DMC22b		30AF/30AT		MINI 4a4b		JDL-100		DELTA		DELTA		BK-060J1		KUK DONG	
TITLE		KUK DONG HOIST				DC 100V		DMC22b		30AF/30AT		MINI 4a4b		JDL-100		DELTA		DELTA		BK-060J1		KUK DONG	
CUSTOMER		KUK DONG HOIST				DC 100V		DMC22b		30AF/30AT		MINI 4a4b		JDL-100		DELTA		DELTA		BK-060J1		KUK DONG	
HOISTING CIRCUIT DIAGRAM		KDV5-M																					
REV		DATE		DESCRIPTION		DRAWN		CHECK		APPRVD													
20 JAN 2021				REDRAWING		K.H.Han																	
ADR'S NO.																							
20																							

KD 크동하이스트 주식회사 KUKDONG HOIST CO., LTD.

KD5-ED31



SPECIFICATION SYMBOLS		TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
DESCRIPTION		AC 3PH 380,440 460,480V 60Hz	IM 30 0.75kW x 4P 0.5kW x 6P	DB30 DC 100V	M301 DMC22b	CR301,302,303 MINI 4a4b	INV300 SVO08IG5A-4	RF300 BK-060J1	LS-301,302 KG-L001
SELECTION MAKER									
TITLE		KUK DONG HOIST							
DESCRIPTION		TRAVERSING CIRCUIT DIAGRAM							
DATE		20JAN.2021							
REV		A							
DRAWN		K.H.Han							
CHECK									
APPRVD									
DWG. NO.		KDV5-M							
ORDER NO.		KUDONG HOIST CO., LTD.							
		KD5-ED32							



SPECIFICATION SYMBOLS		TRAVERSING POWER	TRAVERSING MOTOR	DC MAG. BRAKE	BRAKE MAGNET	CONTROL RELAY	INVERTER	SILICON RECTIFIER	LIMIT SWITCH
DESCRIPTION		AC 3PH 380.440 460.480V 60Hz	IM 30, 31 0.75kW x 4P 0.5kW x 6P	DB30, 31 DC 100V DC 100V	M301 DMC22b DMC22b	CR301, 302, 303 MINI 4a4b MINI 4a4b	INV300 SV015IG5A-4 SV015IG5A-4	RF300 BK-060J1 BK-060J1	LS-301, 302 KG-L001 KG-L001
SELECTION MAKER		KUK DONG HOIST							
TITLE		CUSTOMER							
DATE		DRAWN							
REV		CHECK							
20JAN 2021		K.H.Han							
REDRAWING		DESCRIPTION							
DWG. NO.		KUDONG HOIST CO., LTD.							
DESIGN		SCALE							
SHT. NO.		BO KUK							
ORDER NO.		KG AUTO							
KDS-ED33		KDS-ED33							

A		B		C		D		E		F		G		H	
1		2		3		4		5		6		7		8	
10		9		8		7		6		5		4		3	
A		B		C		D		E		F		G		H	

404.7
294.9
66
72
294.9
67.5
53
ø4.4
7
CABLE (1.5sq x 7C/10C)
보조 와이어 포트 (ø 2.0)

구분

색상	표시	조작버튼	표시등
적색	비상	비상	비상
황색	비정상	비정상	비정상
녹색	정상	정상	정상
청색	의무	의무	의무
흰색, 회색-흑색	지정된이미없음		기타

* MATERIAL : POLYCARBONATE(PLASTIC)
 * BODY COLOR : YELLOW, BLACK
 * IP : 55 이상

NO	SYMBOL	TYPE	SPEC.	COLOR
1	E.B.S	PUSH LOCK TURN RESET TYPE	250VAC x 6A	RED
2	SPARE			
3	상	1PUSH BUTTON 1STEP (2STEP)		
4	하	1PUSH BUTTON 1STEP (2STEP)		
5	동(전)	1PUSH BUTTON 1STEP (2STEP)		
6	서(후)	1PUSH BUTTON 1STEP (2STEP)		
7	보조 와이어	ø 2.0		BLACK

CUSTOMER		TITLE	
 KUDONG HOIST CO., LTD.		PENDANT PUSH BUTTON SWITCH	
		LAY OUT	
REV	DATE	DESCRIPTION	DATE
05 AUG 2016	05 AUG 2016	REDRAWING	05 AUG 2016
		DRAWN	
		CHECK	
		APPRVD	

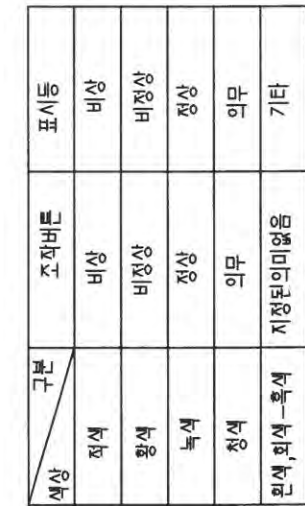
DESIGN

SCALE

SHT. NO.

ORDER NO.

DWG. NO.



* IP : 55 이상

NO	SYMBOL	TYPE	SPEC.	COLOR
1	E.B.S	PUSH LOCK TURN RESET TYPE	250VAC x 6A	RED
2	SPARE			BLACK
3	상	1PUSH BUTTON 1STEP (2STEP)		
4	하	1PUSH BUTTON 1STEP (2STEP)		
5	동 (좌)	1PUSH BUTTON 1STEP (2STEP)		
6	서 (우)	1PUSH BUTTON 1STEP (2STEP)		
7	남 (전)	1PUSH BUTTON 1STEP (2STEP)		
8	북 (후)	1PUSH BUTTON 1STEP (2STEP)		
9	보조 WIRE	ø 2.0		

[illegible]

I - BEAM 강도계산서



I-BEAM 최대지지거리

☞ 최대지지거리 판정결과

I-BEAM 규격	최대 지지거리 (cm)	처짐량 판정1 > 800	처짐량 판정2 >1000	굽힘응력(kg/cm ²) < 1159
150×125×t8.5/14	130	1746.8	1755.4	1079.7
200×150×t9/16	250	1187.2	1202.9	1116.1
250×125×t7.5/12.5	230	1635.5	1650.6	1146.6
250×125×t10/i9	320	1181.4	1203.3	1134.9
300×150×t8/13	340	1359	1382.3	1143.9
300×150×t10/18.5	450	1025.6	1057.2	1138.9
300×150×t11.5/22	490	993	1032	1081.5
350×150×t9/15	440	1288.7	1323.4	1129.1
350×150×t12/24	610	961.3	1014.7	1090.2
400×150×t10/18	570	1198.9	1250.3	1133.1
400×150×t12.5/25	730	934.4	1002.7	1137.8
450×175×t11/20	780	1010.5	1086.1	1147.7
450×175×t13/26	900	916.4	1015.5	1089.9

☞ 기본 조건

정격하중 (Kg)	양정 (m)	권상속도 (m/min)	호이스트		작업계수	풍력계수
			자중 (Kg)	풍압면적 (m ²)		
5000	30	5.6	980	1.35	1.14	1.2

*첨부 강도계산서 참조

[I-BEAM 최대 지지거리 강도계산서]

1. 굽힘 MOMENT 계산

1-1. 수직하중에 의한 굽힘 MOMENT

$$\text{빔 자중에 의한 MOMENT : } M_s = \frac{\phi \times \text{BEAM자중(등분포하중)} \times \text{지지거리}}{8} \quad (\text{kg} \cdot \text{cm})$$

$$\begin{aligned} \text{※ 작업계수}(\phi) &= 1.14 \\ \text{※ BEAM 자중 (kg)} &= \text{BEAM 단위중량(kg/cm)} \times \text{지지거리(cm)} \end{aligned}$$

$$\text{이동하중에 의한 MOMENT : } M_d = \frac{\phi \times \psi \times \text{이동하중} \times \text{지지거리}}{4} \quad (\text{kg} \cdot \text{cm})$$

$$\begin{aligned} \text{※ 이동하중 (kg)} &= \text{정격하중} + \text{호이스트 자중} \\ &= 5000 + 980 = 5980 \quad (\text{kg}) \end{aligned}$$

$$\begin{aligned} \text{※ 충격계수}(\psi) &= 1 + 0.6V \quad (\text{단, } \psi < 1.1 \text{ 이면 } \psi = 1.1, \quad \psi > 1.6 \text{ 이면 } \psi = 1.6 \text{ 으로 한다.}) \\ &= 1 + (0.6 \times 0.093) = 1.0558 \longrightarrow 1.1 \end{aligned}$$

$$\text{※ 권상속도}(V) = \frac{5.6}{60} \quad (\text{m/min}) = 0.093 \quad (\text{m/sec})$$

$$\text{수직하중에 의한 굽힘 MOMENT : } \Sigma M_v = M_s + M_d$$

1-2. 풍하중에 의한 굽힘 MOMENT

$$\text{풍하중에 의한 MOMENT : } M_w = \frac{\text{풍하중}(W) \times \text{지지거리}}{2}$$

$$\begin{aligned} \text{※ 풍하중}(W) &= \text{속도압}(q) \times \text{풍력계수} \times \text{풍압을 받는 면적}(A) \quad (\text{kg}) \\ \text{※ 속도압}(q) &= 8.5 \times \sqrt[4]{h} = 19.9 \quad (h = \text{양정: } 30) \\ \text{※ 풍력계수}(C) &= 1.2 \quad (\text{크레인 제작기준 참조}) \\ \text{※ 풍압을 받는 면적}(A) &= \text{I-BEAM의 풍압면적} + \text{HOIST의 풍압면적} \quad (\text{m}^2) \\ \text{※ HOIST의 풍압 면적} &= 1.35 \quad (\text{m}^2) \end{aligned}$$

2. 굽힘 응력 계산

2-1. 수직하중에 의한 굽힘 응력

$$\sigma_v = \frac{\text{수직하중에 의한 굽힘MOMENT : } \Sigma M_v}{\text{단면 계수 : } Z_x} \quad (\text{kg/cm}^2)$$

2-2. 풍하중에 의한 굽힘 응력

$$\sigma_w = \frac{\text{풍하중에 의한 굽힘 MOMENT : } M_w}{\text{단면계수 : } Z_y} \quad (\text{kg/cm}^2)$$

2-3. 수직하중 및 풍하중에 의한 굽힘 응력

$$\Sigma \sigma = \sigma_v + \sigma_w$$

표 1. I-BEAM 최대지지거리에 따른 굽힘응력 계산 결과

I-BEAM 규격	최대지지 거리(cm)	I-BEAM		단면계수		Ms (kg · cm)	Md (kg · cm)	ΣMv (kg · cm)	I-BEAM 풍압면적 (㎡)	W (kg)	Mw (kg · cm)	σ _v (kg/cm ²)	σ _w (kg/cm ²)
		단위중량 (kg/cm)	자중 (kg)	Zx (cm ³)	Zy (cm ³)								
150 × 125 × t8.5/14	130	0.362	47.06	235	61.6	871.79	243714.90	244586.69	0.20	36.89	2398.15	1040.79	38.93
200 × 150 × t9/16	250	0.504	126	446	100	4488.75	468682.50	473171.25	0.50	44.18	5522.25	1060.92	55.22
250 × 125 × t7.5/12.5	230	0.383	88.09	414	53.9	2887.15	431187.90	434075.05	0.58	45.97	5286.44	1048.49	98.08
250 × 125 × t10/19	320	0.555	177.6	585	86	8098.56	599913.60	608012.16	0.80	51.34	8214.72	1039.34	95.52
300 × 150 × t8/13	340	0.483	164.22	632	78.4	7956.46	637408.20	645364.66	1.02	56.60	9621.25	1021.15	122.72
300 × 150 × t10/18.5	450	0.655	294.75	849	118	18900.84	843628.50	862529.34	1.35	64.48	14507.10	1015.94	122.94
300 × 150 × t11.5/22	490	0.768	376.32	978	143	26276.54	918617.70	944894.24	1.47	67.34	16498.69	966.15	115.38
350 × 150 × t9/15	440	0.585	257.4	870	93.5	16138.98	824881.20	841020.18	1.54	69.01	15182.90	966.69	162.38
350 × 150 × t12/24	610	0.872	531.92	1280	158	46237.15	1143585.30	1189822.45	2.14	83.22	25382.65	929.55	160.65
400 × 150 × t10/18	570	0.72	410.4	1200	115	33334.74	1068596.10	1101930.84	2.28	86.68	24705.05	918.28	214.83
400 × 150 × t12.5/25	730	0.958	699.34	1580	165	72748.84	1368552.90	1441301.74	2.92	101.97	37218.17	912.22	225.56
450 × 175 × t11/20	780	0.917	715.26	1740	173	79501.15	1462289.40	1541790.55	3.51	116.06	45262.15	886.09	261.63
450 × 175 × t13/26	900	1.15	1035	2170	231	132738.75	1687257.00	1819995.75	4.05	128.95	58028.40	838.71	251.21

불법복제 및 배포금지

[I-BEAM의 처짐량(Deflection) 및 최대굽힘응력 판정 결과]

1. 처짐량 판정 1

판정기준: $L / \sigma > 800$

$$\ast \sigma = \sigma_s + \sigma_d$$

2. 처짐량 판정 2

판정기준: $L / \sigma_d > 1000$

3. 최대굽힘응력 판정

판정기준: $\sum \sigma \leq 1159 \text{ (kg/cm}^2\text{)} (= \text{SS400 허용굽힘응력 } 1449 \times 0.8)$

$$\ast \sum \sigma = \sigma_v + \sigma_w$$

※ I-BEAM 자중에 의한 처짐 (σ_s)

$$\sigma_s = \frac{5 \times \text{I-Beam자중} \times \text{지지거리}^3}{384 \times E \times I_x}$$

※ 이동하중에 의한 처짐 (σ_d)

$$\sigma_d = \frac{(\text{정격하중} + \text{호이스트 자중}) \times \text{지지거리}^3}{48 \times E \times I_x}$$

E = 종탄성계수 (2,100,000 kg/cm²)

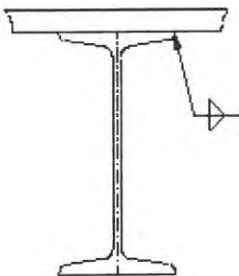
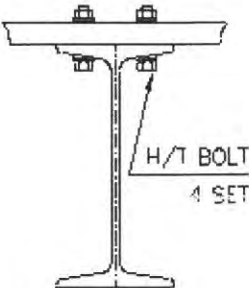
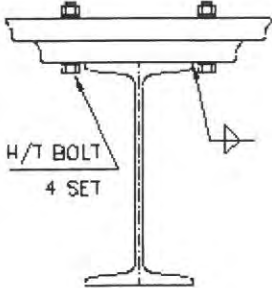
I_x = 단면2차MOMENT

판정기준		
> 800	> 1000	≤ 1159

I-BEAM 규격	I _x (cm ⁴)	최대지지 거리(cm)	σ _s (cm)	σ _d (cm)	처짐량판정1	처짐량판정2	Σ σ (kg/cm ²)
150 × 125 × t8.5/14	1760	130	0.0004	0.0741	1746.8	1755.4	1079.7
200 × 150 × t9/16	4460	250	0.0027	0.2078	1187.2	1202.9	1116.1
250 × 125 × t7.5/12.5	5180	230	0.0013	0.1393	1635.5	1650.6	1146.6
250 × 125 × t10/19	7310	320	0.0049	0.2659	1181.4	1203.3	1134.9
300 × 150 × t8/13	9480	340	0.0042	0.2460	1359	1382.3	1143.9
300 × 150 × t10/18.5	12700	450	0.0131	0.4257	1025.6	1057.2	1138.9
300 × 150 × t11.5/22	14700	490	0.0187	0.4748	993	1032	1081.5
350 × 150 × t9/15	15200	440	0.0089	0.3325	1288.7	1323.4	1129.1
350 × 150 × t12/24	22400	610	0.0334	0.6011	961.3	1014.7	1090.2
400 × 150 × t10/18	24100	570	0.0196	0.4559	1198.9	1250.3	1133.1
400 × 150 × t12.5/25	31700	730	0.0532	0.7280	934.4	1002.7	1137.8
450 × 175 × t11/20	39200	780	0.0537	0.7182	1010.5	1086.1	1147.7
450 × 175 × t13/26	48800	900	0.0959	0.8862	916.4	1015.5	1089.9

■ I-BEAM의 고정방법 및 사양

1. I-BEAM의 고정방법

용접구조	BOLT 체결구조	복합구조
		

2. 기본조건 및 사양

- * 용접이음의 허용응력(필렛용접 효율 포함) : 560kg/cm²
- * 필렛 용접효율 : 80%
- * H/T BOLT의 허용 인장응력 : 2,500kg/cm²

단위: mm

정격하중(Kg)	용접구조		BOLT 체결구조
	최소 용접두께	최소 용접길이	최소 BOLT SIZE
5000	6	175	M16 x 4set

단, 적용 I-BEAM 400×175×t13/26 의 경우임

※강도계산서 참조

[I-BEAM 고정볼트 강도 및 용접강도 계산서]

1) I-BEAM 고정방법중 BOLT구조의 강도 계산

[H/T BOLT의 허용인장응력 : 2500 kg/cm²]

☞ 작용하중 계산

$$P = \psi \times (Q+Q1) + \phi \times Q2$$

충격계수 $\psi = 1.1$
 작업계수 $\phi = 1.14$
 정격하중 $Q = 5000$
 HOIST자중 $Q1 = 980$

☞ BOLT 1 개당 인장강도 계산

$$\sigma = \frac{P}{A} = 4 \times \frac{P}{(\pi \times d^2 \times z)}$$

※ 판정기준: $\sigma < 2500 \text{ kg/cm}^2$

BEAM 규격	BEAM자중 (kg)	하중 P(kg)	BOLT 규격	BOLT수	BOLT 단면적 (cm ²)	BOLT강도
150 × 125 × t8.5/14	47.06	6631.6	M12	4	1.13	1467.2
200 × 150 × t9/16	126	6721.6	M12	4	1.13	1487.1
250 × 125 × t7.5/12.5	88.09	6678.4	M12	4	1.13	1477.5
250 × 125 × t10/19	177.6	6780.5	M16	4	2.01	843.3
300 × 150 × t8/13	164.22	6765.2	M12	4	1.13	1496.7
300 × 150 × t10/18.5	294.75	6914	M16	4	2.01	860
300 × 150 × t11.5/22	376.32	7007	M16	4	2.01	871.5
350 × 150 × t9/15	257.4	6871.4	M16	4	2.01	854.7
350 × 150 × t12/24	531.92	7184.4	M16	4	2.01	893.6
400 × 150 × t10/18	410.4	7045.9	M16	4	2.01	876.4
400 × 150 × t12.5/25	699.34	7375.2	M16	4	2.01	917.3
450 × 175 × t11/20	715.26	7393.4	M16	4	2.01	919.6
450 × 175 × t13/26	1035	7757.9	M16	4	2.01	964.9



불법복제 및 배포금지

2) I-BEAM 고정방법중 용접구조의 강도 계산

[용접이음의 허용응력: 560 kg/cm²]

☞ 용접강도 계산

$$\sigma_w = \frac{P}{0.707 \times t \times 2 \times l} \quad \text{kg/cm}^2$$

※ 판정기준: $\sigma_w < 560 \text{ kg/cm}^2$

BEAM 규격	하중 P(kg)	용접두께 t (cm)	용접길이 l (cm)	용접강도 $\sigma_w(\text{kg/cm}^2)$
150 × 125 × t8.5/14	6631.6	0.8	12.5	469
200 × 150 × t9/16	6721.6	0.6	15	528.2
250 × 125 × t7.5/12.5	6678.4	0.8	12.5	472.3
250 × 125 × t10/19	6780.5	0.8	12.5	479.5
300 × 150 × t8/13	6765.2	0.6	15	531.6
300 × 150 × t10/18.5	6914	0.6	15	543.3
300 × 150 × t11.5/22	7007	0.6	15	550.6
350 × 150 × t9/15	6871.4	0.6	15	539.9
350 × 150 × t12/24	7184.4	0.8	15	423.4
400 × 150 × t10/18	7045.9	0.6	15	553.7
400 × 150 × t12.5/25	7375.2	0.8	15	434.7
450 × 175 × t11/20	7393.4	0.6	17.5	498
450 × 175 × t13/26	7757.9	0.6	17.5	522.5

IV. 참고자료



LOAD LIMITER 권고 SETTING치

* POWER SOURCE : AC 3Φ 220V 60Hz

극동하이스트(주)

HOIST	MOTOR 용량	LOAD LIMITER 권고 SETTING치			LOAD CURRENT		C.T MODEL	연결 단자 NO	C.T 용량	REMARK
		LOAD CURRENT	ADJ START TIME	SHOCK TIME	100%	110%				
0.5 TON	1.2KW x 8P	110%	1 SEC	1 SEC	8.0 A	8.8 A	CT-1	K, L	5 V.A	
	1.5KW x 6P	110%	1 SEC	1 SEC	7.6 A	8.4 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	10.0 A	11.0 A	CT-1	K, L	5 V.A	
1 TON	1.2KW x 8P	110%	1 SEC	1 SEC	8.0 A	8.8 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	10.0 A	11.0 A	CT-1	K, L	5 V.A	
2 TON	1.8KW x 8P	110%	1 SEC	1 SEC	11.0 A	12.1 A	CT-1	K, L	5 V.A	
	2.5KW x 6P	110%	1 SEC	1 SEC	12.0 A	13.2 A	CT-1	K, L	5 V.A	
2.8 TON	3.7KW x 4P	110%	1 SEC	1 SEC	16.0 A	17.6 A	CT-1	K, L	5 V.A	
	2.5KW x 8P	110%	1 SEC	1 SEC	17.7 A	19.5 A	CT-1	K, L	5 V.A	
3 TON	5.0KW x 4P	110%	1 SEC	1 SEC	23.0 A	25.3 A	CT-1	K, L	5 V.A	
	2.8KW x 8P	110%	1 SEC	1 SEC	17.7 A	19.5 A	CT-1	K, L	5 V.A	
5 TON	5.5KW x 4P	110%	1 SEC	1 SEC	22.8 A	25.1 A	CT-1	K, L	5 V.A	
	4.2KW x 8P	110%	1 SEC	1 SEC	23.0 A	25.3 A	CT-1	K, L	5 V.A	
7.5 TON	5.5KW x 6P	110%	1 SEC	1 SEC	28.2 A	31.0 A	CT-1	K, L	5 V.A	
	4.2KW x 8P	110%	1 SEC	1 SEC	23.0 A	25.3 A	CT-1	K, L	5 V.A	
7.5 TON	5.5KW x 6P	110%	1 SEC	1 SEC	28.2 A	31.0 A	CT-1	K, L	5 V.A	
	4.2KW x 8P	110%	1 SEC	1 SEC	23.0 A	25.3 A	CT-1	K, L	5 V.A	

NOTE

1. 상기 TABLE의 수치는 권고 SETTING 수치이며 MOTOR의 특성 및 현장 조건에 따라 변경 가능함.

LOAD LIMITER 권고 SETTING치

* POWER SOURCE : AC 3Φ 380V 60Hz

극동하이스트(주)

HOIST	MOTOR 용량	LOAD LIMITER 권고 SETTING치			LOAD CURRENT		C.T MODEL	연결단자 NO	C.T 용량	REMARK
		LOAD CURRENT	ADJ START TIME	SHOCK TIME	100%	110%				
0.5 TON	1.2KW x 8P	110%	1 SEC	1 SEC	4.6 A	5.1 A	CT-1	K, L	5 V.A	
	1.5KW x 6P	110%	1 SEC	1 SEC	5.5 A	6.1 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	5.6 A	6.2 A	CT-1	K, L	5 V.A	
1 TON	1.2KW x 8P	110%	1 SEC	1 SEC	4.6 A	5.1 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	5.6 A	6.2 A	CT-1	K, L	5 V.A	
2 TON	1.8KW x 8P	110%	1 SEC	1 SEC	6.4 A	7.0 A	CT-1	K, L	5 V.A	
	2.5KW x 6P	110%	1 SEC	1 SEC	7.0 A	7.7 A	CT-1	K, L	5 V.A	
	3.7KW x 4P	110%	1 SEC	1 SEC	9.3 A	10.2 A	CT-1	K, L	5 V.A	
2.8 TON	2.5KW x 8P	110%	1 SEC	1 SEC	10.3 A	11.3 A	CT-1	K, L	5 V.A	
	5.0KW x 4P	110%	1 SEC	1 SEC	12.2 A	13.4 A	CT-1	K, L	5 V.A	
3 TON	2.8KW x 8P	110%	1 SEC	1 SEC	10.3 A	11.3 A	CT-1	K, L	5 V.A	
	5.5KW x 4P	110%	1 SEC	1 SEC	12.2 A	13.4 A	CT-1	K, L	5 V.A	
5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	13.3 A	14.6 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	16.3 A	17.9 A	CT-1	K, L	5 V.A	
7.5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	13.3 A	14.6 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	19.9 A	21.9 A	CT-1	K, L	5 V.A	

NOTE

1. 상기 TABLE의 수치는 권고 SETTING 수치이며 MOTOR의 특성 및 현장 조건에 따라 변경 가능함.

LOAD LIMITER 권고 SETTING치

* POWER SOURCE : AC 3Φ 440V 60Hz

극동하이스트㈜

HOIST	MOTOR 용량	LOAD LIMITER 권고 SETTING치			LOAD CURRENT		C.T MODEL	연결단자 NO	C.T 용량	REMARK
		LOAD CURRENT	ADJ START TIME	SHOCK TIME	100%	110%				
0.5 TON	1.2KW x 8P	110%	1 SEC	1 SEC	4.0 A	4.4 A	CT-1	K, L	5 V.A	
	1.5KW x 6P	110%	1 SEC	1 SEC	3.8 A	4.2 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	5.0 A	5.5 A	CT-1	K, L	5 V.A	
1 TON	1.2KW x 8P	110%	1 SEC	1 SEC	4.0 A	4.4 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	5.0 A	5.5 A	CT-1	K, L	5 V.A	
2 TON	1.8KW x 8P	110%	1 SEC	1 SEC	5.5 A	6.1 A	CT-1	K, L	5 V.A	
	2.5KW x 6P	110%	1 SEC	1 SEC	5.8 A	6.4 A	CT-1	K, L	5 V.A	
2.8 TON	3.7KW x 4P	110%	1 SEC	1 SEC	8.0 A	8.8 A	CT-1	K, L	5 V.A	
	2.5KW x 8P	110%	1 SEC	1 SEC	8.9 A	9.8 A	CT-1	K, L	5 V.A	
3 TON	5.0KW x 4P	110%	1 SEC	1 SEC	10.5 A	11.6 A	CT-1	K, L	5 V.A	
	2.8KW x 8P	110%	1 SEC	1 SEC	8.9 A	9.8 A	CT-1	K, L	5 V.A	
5 TON	5.5KW x 4P	110%	1 SEC	1 SEC	10.5 A	11.6 A	CT-1	K, L	5 V.A	
	4.2KW x 8P	110%	1 SEC	1 SEC	11.5 A	12.7 A	CT-1	K, L	5 V.A	
7.5 TON	5.5KW x 6P	110%	1 SEC	1 SEC	14.1 A	15.5 A	CT-1	K, L	5 V.A	
	4.2KW x 8P	110%	1 SEC	1 SEC	11.5 A	12.7 A	CT-1	K, L	5 V.A	
7.5 TON	5.5KW x 6P	110%	1 SEC	1 SEC	14.1 A	15.5 A	CT-1	K, L	5 V.A	

NOTE

1. 상기 TABLE의 수치는 권고 SETTING 수치이며 MOTOR의 특성 및 현장 조건에 따라 변경 가능함.

LOAD LIMITER 권고 SETTING치

* POWER SOURCE : AC 3Φ 460V 60Hz

극동하이스트(주)

HOIST	MOTOR 용량	LOAD LIMITER 권고 SETTING치			LOAD CURRENT		C.T MODEL	연결단자 NO	C.T 용량	REMARK
		LOAD CURRENT	ADJ START TIME	SHOCK TIME	100%	110%				
0.5 TON	1.2KW x 8P	110%	1 SEC	1 SEC	3.8 A	4.2 A	CT-1	K, L	5 V.A	
	1.5KW x 6P	110%	1 SEC	1 SEC	3.6 A	4.0 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	4.8 A	5.3 A	CT-1	K, L	5 V.A	
1 TON	1.2KW x 8P	110%	1 SEC	1 SEC	3.8 A	4.2 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	4.8 A	5.3 A	CT-1	K, L	5 V.A	
2 TON	1.8KW x 8P	110%	1 SEC	1 SEC	5.3 A	5.8 A	CT-1	K, L	5 V.A	
	2.5KW x 6P	110%	1 SEC	1 SEC	5.5 A	6.1 A	CT-1	K, L	5 V.A	
	3.7KW x 4P	110%	1 SEC	1 SEC	7.7 A	8.5 A	CT-1	K, L	5 V.A	
2.8T	2.5KW x 8P	110%	1 SEC	1 SEC	7.7 A	8.5 A	CT-1	K, L	5 V.A	
	5.0KW x 4P	110%	1 SEC	1 SEC	10.0 A	11.0 A	CT-1	K, L	5 V.A	
3TON	2.8KW x 8P	110%	1 SEC	1 SEC	7.7 A	8.5 A	CT-1	K, L	5 V.A	
	5.5KW x 4P	110%	1 SEC	1 SEC	10.0 A	11.0 A	CT-1	K, L	5 V.A	
5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	11.0 A	12.1 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	13.5 A	14.9 A	CT-1	K, L	5 V.A	
7.5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	11.0 A	12.1 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	13.5 A	14.9 A	CT-1	K, L	5 V.A	



NOTE

1. 상기 TABLE의 수치는 권고 SETTING 수치이며 MOTOR의 특성 및 현장 조건에 따라 변경 가능함.

LOAD LIMITER 권고 SETTING치

* POWER SOURCE : AC 3Φ 480V 60Hz

극동하이스트(주)

HOIST	MOTOR 용량	LOAD LIMITER 권고 SETTING치			LOAD CURRENT		C.T MODEL	연결단자 NO	C.T 용량	REMARK
		LOAD CURRENT	ADJ START TIME	SHOCK TIME	100%	110%				
0.5 TON	1.2KW x 8P	110%	1 SEC	1 SEC	3.6 A	4.0 A	CT-1	K, L	5 V.A	
	1.5KW x 6P	110%	1 SEC	1 SEC	3.5 A	3.9 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	4.6 A	5.1 A	CT-1	K, L	5 V.A	
1 TON	1.2KW x 8P	110%	1 SEC	1 SEC	3.6 A	4.0 A	CT-1	K, L	5 V.A	
	2.4KW x 4P	110%	1 SEC	1 SEC	4.6 A	5.1 A	CT-1	K, L	5 V.A	
2 TON	1.8KW x 8P	110%	1 SEC	1 SEC	5.1 A	5.6 A	CT-1	K, L	5 V.A	
	2.5KW x 6P	110%	1 SEC	1 SEC	5.3 A	5.8 A	CT-1	K, L	5 V.A	
	3.7KW x 4P	110%	1 SEC	1 SEC	7.3 A	8.0 A	CT-1	K, L	5 V.A	
2.8 TON	2.5KW x 8P	110%	1 SEC	1 SEC	7.3 A	8.0 A	CT-1	K, L	5 V.A	
	5.0KW x 4P	110%	1 SEC	1 SEC	9.6 A	10.6 A	CT-1	K, L	5 V.A	
3 TON	2.8KW x 8P	110%	1 SEC	1 SEC	7.3 A	8.0 A	CT-1	K, L	5 V.A	
	5.5KW x 4P	110%	1 SEC	1 SEC	9.6 A	10.6 A	CT-1	K, L	5 V.A	
5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	10.5 A	11.6 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	12.9 A	14.2 A	CT-1	K, L	5 V.A	
7.5 TON	4.2KW x 8P	110%	1 SEC	1 SEC	10.5 A	11.6 A	CT-1	K, L	5 V.A	
	5.5KW x 6P	110%	1 SEC	1 SEC	12.9 A	14.2 A	CT-1	K, L	5 V.A	

NOTE

1. 상기 TABLE의 수치는 권고 SETTING 수치이며 MOTOR의 특성 및 현장 조건에 따라 변경 가능함.

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	5.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	220 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1140 RPM
11. FULL LOAD CURRENT	28.2 A
12. LOCKED ROTOR CURRENT	155.1 A
13. MINIMUM STARTING VOLTAGE	200 V
14. EFFICIENCY AT 100% RATED LOAD	77.0 %
15. POWER FACTOR AT 100% RATED LOAD	66.4 %
16. FULL LOAD TORQUE	11.59 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	5.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	380 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1140 RPM
11. FULL LOAD CURRENT	16.3 A
12. LOCKED ROTOR CURRENT	89.8 A
13. MINIMUM STARTING VOLTAGE	345 V
14. EFFICIENCY AT 100% RATED LOAD	77.0 %
15. POWER FACTOR AT 100% RATED LOAD	66.4 %
16. FULL LOAD TORQUE	11.59 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	5.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	440 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1140 RPM
11. FULL LOAD CURRENT	14.1 A
12. LOCKED ROTOR CURRENT	77.6 A
13. MINIMUM STARTING VOLTAGE	400 V
14. EFFICIENCY AT 100% RATED LOAD	77.0 %
15. POWER FACTOR AT 100% RATED LOAD	66.4 %
16. FULL LOAD TORQUE	11.59 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	5.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	460 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1140 RPM
11. FULL LOAD CURRENT	13.5 A
12. LOCKED ROTOR CURRENT	74.3 A
13. MINIMUM STARTING VOLTAGE	418 V
14. EFFICIENCY AT 100% RATED LOAD	77.0 %
15. POWER FACTOR AT 100% RATED LOAD	66.4 %
16. FULL LOAD TORQUE	11.59 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	5.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	480 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1140 RPM
11. FULL LOAD CURRENT	12.9 A
12. LOCKED ROTOR CURRENT	71.2 A
13. MINIMUM STARTING VOLTAGE	436 V
14. EFFICIENCY AT 100% RATED LOAD	77.0 %
15. POWER FACTOR AT 100% RATED LOAD	66.4 %
16. FULL LOAD TORQUE	11.59 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	4.2 KW x 8 P
5. RATED VOLTAGE AND FREQUENCY	220 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1.0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	864 RPM
11. FULL LOAD CURRENT	23.0 A
12. LOCKED ROTOR CURRENT	136.2 A
13. MINIMUM STARTING VOLTAGE	200 V
14. EFFICIENCY AT 100% RATED LOAD	77.5 %
15. POWER FACTOR AT 100% RATED LOAD	60.0 %
16. FULL ROTOR TORQUE	14.93 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	4.2 KW x 8 P
5. RATED VOLTAGE AND FREQUENCY	380 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	864 RPM
11. FULL LOAD CURRENT	13.3 A
12. LOCKED ROTOR CURRENT	78.8 A
13. MINIMUM STARTING VOLTAGE	345 V
14. EFFICIENCY AT 100% RATED LOAD	77.5 %
15. POWER FACTOR AT 100% RATED LOAD	60.0 %
16. FULL ROTOR TORQUE	14.93 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	4.2 KW x 8 P
5. RATED VOLTAGE AND FREQUENCY	440 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	864 RPM
11. FULL LOAD CURRENT	11.5 A
12. LOCKED ROTOR CURRENT	68.1 A
13. MINIMUM STARTING VOLTAGE	400 V
14. EFFICIENCY AT 100% RATED LOAD	77.5 %
15. POWER FACTOR AT 100% RATED LOAD	60.0 %
16. FULL ROTOR TORQUE	14.93 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	4.2 KW x 8 P
5. RATED VOLTAGE AND FREQUENCY	460 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	864 RPM
11. FULL LOAD CURRENT	11.0 A
12. LOCKED ROTOR CURRENT	65.1 A
13. MINIMUM STARTING VOLTAGE	418 V
14. EFFICIENCY AT 100% RATED LOAD	77.5 %
15. POWER FACTOR AT 100% RATED LOAD	60.0 %
16. FULL ROTOR TORQUE	14.93 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	HOISTING
2. MANUFACTURE	극동 호이스트(주)
3. FRAME NUMBER	132 M
4. RATED POWER	4.2 KW x 8 P
5. RATED VOLTAGE AND FREQUENCY	480 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1.0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	864 RPM
11. FULL LOAD CURRENT	10.5 A
12. LOCKED ROTOR CURRENT	62.4 A
13. MINIMUM STARTING VOLTAGE	436 V
14. EFFICIENCY AT 100% RATED LOAD	77.5 %
15. POWER FACTOR AT 100% RATED LOAD	60.0 %
16. FULL ROTOR TORQUE	14.93 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6307zz OPL : 6207zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.75 KW x 4 P
5. RATED VOLTAGE AND FREQUENCY	220 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1764 RPM
11. FULL LOAD CURRENT	4.1 A
12. STARTING CURRENT AT RATED VOLTAGE	22.1 A
13. MINIMUM STARTING VOLTAGE	200 V
14. EFFICIENCY AT 100% RATED LOAD	66.0 %
15. POWER FACTOR AT 100% RATED LOAD	73.5 %
16. STARTING TORQUE	1.02 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 테크 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.75 KW x 4 P
5. RATED VOLTAGE AND FREQUENCY	380 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1764 RPM
11. FULL LOAD CURRENT	2.4 A
12. STARTING CURRENT AT RATED VOLTAGE	13.5 A
13. MINIMUM STARTING VOLTAGE	345 V
14. EFFICIENCY AT 100% RATED LOAD	67.0 %
15. POWER FACTOR AT 100% RATED LOAD	69.5 %
16. STARTING TORQUE	0.85 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E F C
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.75 KW x 4 P
5. RATED VOLTAGE AND FREQUENCY	440 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1.0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1764 RPM
11. FULL LOAD CURRENT	2.0 A
12. STARTING CURRENT AT RATED VOLTAGE	11.1 A
13. MINIMUM STARTING VOLTAGE	400 V
14. EFFICIENCY AT 100% RATED LOAD	67.0 %
15. POWER FACTOR AT 100% RATED LOAD	73.5 %
16. STARTING TORQUE	1.02 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.75 KW x 4 P
5. RATED VOLTAGE AND FREQUENCY	460 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1764 RPM
11. FULL LOAD CURRENT	2.0 A
12. STARTING CURRENT AT RATED VOLTAGE	10.6 A
13. MINIMUM STARTING VOLTAGE	418 V
14. EFFICIENCY AT 100% RATED LOAD	66.0 %
15. POWER FACTOR AT 100% RATED LOAD	73.5 %
16. STARTING TORQUE	1.02 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.75 KW x 4 P
5. RATED VOLTAGE AND FREQUENCY	480 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1764 RPM
11. FULL LOAD CURRENT	1.9 A
12. STARTING CURRENT AT RATED VOLTAGE	10.2 A
13. MINIMUM STARTING VOLTAGE	436 V
14. EFFICIENCY AT 100% RATED LOAD	66.0 %
15. POWER FACTOR AT 100% RATED LOAD	73.5 %
16. STARTING TORQUE	1.02 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	220 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1164 RPM
11. FULL LOAD CURRENT	3.4 A
12. STARTING CURRENT AT RATED VOLTAGE	16.4 A
13. MINIMUM STARTING VOLTAGE	200 V
14. EFFICIENCY AT 100% RATED LOAD	64.0 %
15. POWER FACTOR AT 100% RATED LOAD	59.5 %
16. STARTING TORQUE	0.80 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	380 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1164 RPM
11. FULL LOAD CURRENT	2.0 A
12. STARTING CURRENT AT RATED VOLTAGE	9.5 A
13. MINIMUM STARTING VOLTAGE	345 V
14. EFFICIENCY AT 100% RATED LOAD	64.0 %
15. POWER FACTOR AT 100% RATED LOAD	59.5 %
16. STARTING TORQUE	0.80 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	440 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATTING	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1164 RPM
11. FULL LOAD CURRENT	1.7 A
12. STARTING CURRENT AT RATED VOLTAGE	8.2 A
13. MINIMUM STARTING VOLTAGE	400 V
14. EFFICIENCY AT 100% RATED LOAD	64.0 %
15. POWER FACTOR AT 100% RATED LOAD	59.5 %
16. STARTING TORQUE	0.80 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	460 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1164 RPM
11. FULL LOAD CURRENT	1.7 A
12. STARTING CURRENT AT RATED VOLTAGE	7.9 A
13. MINIMUM STARTING VOLTAGE	418 V
14. EFFICIENCY AT 100% RATED LOAD	64.0 %
15. POWER FACTOR AT 100% RATED LOAD	59.5 %
16. STARTING TORQUE	0.80 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

THREE PHASE INDUCTION MOTOR DATA SHEET

SCHEDULE OF TECHNICAL DATA

1. SERVICE	TRAVERSING
2. MANUFACTURE	극동 호이스트 (주)
3. FRAME NUMBER	90 S
4. RATED POWER	0.5 KW x 6 P
5. RATED VOLTAGE AND FREQUENCY	480 V 60 Hz
6. MOTOR TYPE	SQUIRREL CAGE ROTOR TYPE
7. SERVICE FACTOR AND RATting	1 . 0 , 30 MIN
8. LOCATION AND INSULATION CLASS	INDOOR, OUTDOOR, B CLASS
9. DESIGN TEMPERATURE RISE(BY RESISTANCE)	80 °C
10. FULL LOAD SPEED	1164 RPM
11. FULL LOAD CURRENT	1.6 A
12. STARTING CURRENT AT RATED VOLTAGE	7.5 A
13. MINIMUM STARTING VOLTAGE	436 V
14. EFFICIENCY AT 100% RATED LOAD	64.0 %
15. POWER FACTOR AT 100% RATED LOAD	59.5 %
16. STARTING TORQUE	0.80 KG.M
17. SITE ALTITUDE(UNDER)	1000 M
18. ENCLOSURE & COOLING METHOD	T E N V
19. TYPE OF BEARING	PL : 6205zz OPL : 6204zz
20. MOUNTING	H O R I Z O N T A L
21. MAXIMUM AMBIENT TEMPERATURE	40 °C
22. BEARING LUBRICATION	G R E A S E
23. STARTING METHOD	F U L L V O L T A G E

SALES OFFICE : 7th floor, 145, Teheran-ro, Gangnam-gu, Seoul, Korea

TEL : 82-2-3420-3500, FAX : 82-2-3420-3600, E-mail : sales@dsrcorp.com, http://www.dsrcorp.com

MILL TEST CERTIFICATE / CERTIFICATE OF INSPECTION

Certificate No : 201810-Do637-1

Reel/Coil No : 1 - 2

Purchaser : -

Date : 2018. 10. 10

P.O No : -

L/C No. : -

Invoice No : Do637-160

1. TYPE / GRADE

Construction : 6X37+FC

Diameter : 16 MM

Length : 1,000 MTRS X 2 R/L

Specification : KS D 3514

Coating : BRIGHT

Grade : 1,770

Lay : RHRL

Lubrication : A-2

2. ROPE TEST RESULTS

Items	Normal or Specified	Actual
Diameter	16 MM	16.4 MM
Breaking Strength	145.0 KN	149 KN
Lay Length	- MM	107 MM
Preforming	Good	Good

3. WIRE TEST RESULTS

Items	Normal or Specified	Actual
Diameter	0.72 MM	0.73 MM
Tensile Strength	1,770 N/MM2	1,833 N/MM2
Break Force	720 N	767 N
Torsion	27	40
Weight of Coating	- G/M2	- G/M2

We hereby certify that the above results are true and correct in every detail.

CHEMICAL ANALYSIS OF WIRE ROD

Charge No	Chemical Composition (%)				
	C	Si	Mn	P	S
SF 97502	0.71	0.20	0.47	0.009	0.007

Approval or Inspection Possibility

WIRE ROPE

Suncheon Factory : 15, Sandan 1-gil, Seo-myeon, Suncheon-si Jeonnam-do, Korea
Yulchon Factory : 80-21, Yulchonsandan 1-ro, Heonyong-myeon, Suncheon-si, Jeonnam-do, Korea



WIRE

Suncheon 2Factory : 38, Sandan 4-gil, Seo-myeon, Suncheon-si Jeonnam-do, Korea

Quality Management Dept



JIS G 3521
(KSKR 08020)
JIS G 3522
(KSKR 08021)



KS D 3510
(A81728)

Handwritten signature
Chief Inspector